



MAHAVITARAN
Maharashtra State Electricity Distribution Co. Ltd.

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TECHNICAL SPECIFICATION NO. MSEDCL/ DIST/MM3/2006/R1/161109

TECHNICAL SPECIFICATIONS

FOR

A. C. DISTRIBUTION BOARD

'B' TYPE

(FOR 33 KV SUB STATIONS)

(Revision 1 approved on 16.11.2009)

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

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INDEX

Sr.No	Particulars	Page No
1.	Scope	3
2.	Service Conditions	3
3.	Standards	3
4.	General Technical Particulars	4-5
5.	Major Components	5-9
6.	Type Test Certificates	9
7.	Drawings	9
8.	Inspection	10
9.	Schedules	10
10.	Guaranteed Technical particulars Schedule 'A'	11-12
11.	Schedule of Tenderer's experience Schedule 'C'	13

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1) SCOPE:

This specification covers the design, manufacturing, testing at works and supply of Indoor type A.C. Distribution Boards 'B' type for power supply to yard lighting, Battery charger, 33 kV substation equipments, compressors etc. The system shall be AC 3 Phase, 4 Wire, 433 Volts, 50 HZ with effectively grounded neutral.

2) SERVICE CONDITIONS:

Equipment to be supplied against this specification shall be suitable for satisfactory continuous operation under the following tropical conditions.

2.1	Maximum ambient temperature (Degree C)	50
2.2	Maximum temperature in shade (Degree C)	45
2.3	Minimum temperature of Air in shade (Degree C)	3.5
2.4	Relative Humidity (Percent)	10-100
2.5	Maximum annual rain fall (mm)	1450
2.6	Maximum wind pressure (Kg/ sq.mm)	150
2.7	Maximum altitude above mean sea level (metre)	1000
2.8	Isoceranic level (Days per year)	50
2.9	Seismic level (Horizontal Acceleration)	0.3g
2.10	Moderately Hot and Humid tropical climate conducive to rust and fungus growth	-

3) STANDARDS:

3.1 Components mounted on the ACDB shall confirm to the latest revisions of the following standards:

A	IS: 13947	Degree of protection provided for enclosure for low voltage control gear and switchgear & MCCB
B	IS 5	Painting
C	IS: 13947/1993 Part-III amended up to date	Switch Fuse Disconnecter unit
D	IS 2705 amended up to date	CTs
E	IS 8828/1996 amended upto date	MCB
F	IS 1248	Indicating instruments
G	IS 375	Wiring
H	IS: 13703/1993 Part-I & II	HRC Fuses

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

4) **GENERAL TECHNICAL PARTICULARS:**

4.1 These A C Distribution Boards ' B' type shall be supplied as per this specification and the drawing No. C.E.(Dist)/MM/III/ACDB/01 Rev. 00

4.2 **Rated voltage:**

Rated voltage for the Distribution Board and its constituent items like Switch Fuse Disconnecter unit, MCBs, busways etc. shall be 3 phase 4 wire A.C. 433 volts, 50 Hz with solidly grounded neutral. The supply voltage may vary by $\pm 10\%$ of rated voltage. All the equipments used in the Board shall operate satisfactorily at this voltage variation.

4.3 **General requirements:**

4.3.1 The general design should be as per the drawing No. C.E.(Dist)/MM/IIIA/ACDB/01 Rev. 00 enclosed with this specification.

4.3.2 Each Distribution Board shall be wall mounted/floor mounted having compact design and made from Sheet metal of 1.6 mm. The Board shall be closed, dust protected, weather proof and shall be made vermin proof with a special type lining e.g. Neoprene gasket, around the edges of the doors. The distribution board shall comply degree of protection IP 33. MCBs shall be operating vertically upward for ON/OFF operation & shall be suitable for providing fork type bus bar. The entire distribution board shall have uniform finish and shall be sturdy.

4.3.3 Each Distribution board shall have 2 compartments namely Instruments compartment and Feeder compartment. These compartments shall have doors as described below –

a. For Instrument compartment, one no. door with indicating instruments, indicating lamps, selector switches, nameplate mounted on it.

b. For feeders compartment, one no. inner door with one opening for handle to operate switch fuse unit and four cutouts for outgoing MCBs. One outer door with out cutouts & non breakable transparent sheet shall be provided.

4.3.4 All doors shall be provided with mechanical interlocking arrangements along with keys. The distribution board shall have no door on rear side.

4.3.5 Danger board (Caution Plate) shall be fitted suitably on inner door of the DB. Danger board shall be of 100x100 mm size with details as per MSEDCL standard format.

4.3.6 Detachable gland plates suitable for receiving the cable shall be provided at the bottom side of Distribution board with glands.

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE

(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

4.3.7 The ventilating louvers should be covered on inside by a perforated sheet.

4.3.8 All sheet metal used for DB shall undergo seven tank mechanical/ chemical cleaning process & painting shall be done using powder coating process. Colour of the Paint shall be admiral gray as per shade no. 632 of IS 5 on exterior and white from interior sides.

4.3.9 Each Distribution Board shall be provided with

- a. One no. name plate showing the details such as manufacturer's name, Sr No, rating etc.
- b. One no. danger board scripted in Marathi and English.
- c. One no. flush mounted 96x96mm size ammeter with selector switch.
- d. One no. flush mounted 96x96mm size voltmeter with selector switch.
- e. One no. switch fuse disconnect or unit with 100 Amp rating.
- f. 3 nos. LED type phase indication lamps for incoming feeder.
- g. 3 nos. single phase L.T. CTs of 10VA and CT ratio 100/5A.
- h. 1 no timer with contactor for lighting circuit.
- i. 3 Nos. of 32 A TPN MCBs having arrangement for fixing fork type bus bar.
- j. 3 Nos. of double pole 32 A MCBs & 9Nos. of double pole 16 A MCBs with fork type bus bar arrangement.
- k. One No. 3 Pole fork type touch proof bus bar suitable for 3 Nos. 3 Pole MCBs.
- l. 3 Nos. 2 pole fork type touch proof bus bar suitable for 4 Nos. of 2Pole MCBs each.

The accuracy class for all indicating and integrating meters shall be class 1

5.0 MAJOR COMPONENTS:

5.1 Busbar:

Copper Bus bar used in ACDB shall be fork type comb Bus bar (Similar to 'Hager make' fork busbar Cat.ref. KDN463A & KDN263A) of current rating 63/100A (As per the actual requirement) with out joints. This bus bar shall be directly mounted on MCBs. Total 4 nos. of busbars are to be provided with following details.

- a) One No. 4 Pole fork type touch proof busbar to connect 3 Nos. 3 Ph., 32A, TPN MCBs.
- b) Three Nos. Double pole fork type touch proof busbar suitable for 1 No of 32A, DP MCB & 3 Nos. of 16A DP MCBs each.

While providing this bus bar, middle TPN/DP MCB shall be connected to outgoing side of main switch disconnecter

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE

(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

Incoming cable for ACDB shall be terminated on terminal connectors provided at the bottom. Connection between incomer terminals and Switch Fuse Disconnecter unit shall be with 50 sq. mm copper cable. Outgoing of Switch Fuse Disconnecter unit shall be connected with MCBs with 35 square mm copper cable.

For all 32 A rated MCBs, 16sq.mm. stranded cable shall be used. For all 16A rated MCBs, 10 sq.mm. copper cable shall be used.

Earthing arrangement shall be as per clause no. 5.5 of this specifications.

5.2 Incoming circuit:

Incoming circuit shall have one no. 3 phase, 433 volt Switch Fuse Disconnecter unit of nominal current rating of 100Amps conforming to IS: 13947/1993 ammended up to date and 3 No. LT resin cast CTs having CT ratio of 100/5A with burden 10VA & accuracy class 1. Switch Fuse Disconnecter unit shall be approved by C.E. (Dist.)

To receive incoming cable, one no. 4 way bolted type connector of suitable size shall be provided.

Incoming cable for incomer LT XLPE, 3 ½ C, 120 sq. mm shall be provided by MSEDCL.

5.3 Outgoing circuits:

5.3.1 Total 15 Nos. Outgoing circuits shall be provided as per the details given below.

Sr. No.	Sr. No. of the feeder	Feeder rating	Short circuit capacity/ Breaking capacity (in KA)	Tinned copper lugs suitable for size of cable.
1	2	3	4	5
1.	1,2,3 (Total 3 nos.)	TPN 32A MCBs	6 KA at 0.7 P.f. lag	4 core 16sq.mm. LT PVC cable.
2.	4,8,12 (Total 3 nos.)	DP 32A MCBs	6 KA at 0.7 P.f. lag	2 core 16 sq.mm. LT PVC cable.
3.	5,6,7,9,10,11, 13, 14,15 (Total 9nos.)	DP 16A MCBs	6 KA at 0.7 p.f. lag	2 core 10 sq.mm. LT PVC cable.

MCBs shall comply following specifications as per IS 8828/1996.

- a) Rated voltage & freq. shall be 240V & 50 Hz respectively for DP MCBs.
- b) Rated current shall be 32A/16 A as mentioned above.

Seal & Signature of the tenderer
Page 6 of 13

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE

(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

- c) Rated short circuit capacity shall be min. 6 KA at 0.7 p.f. lag
- d) Service short circuit capacity shall be 6KA as per table 15 of IS: 8828 /1996.
- e) MCBs shall have fixed unadjustable time / current characteristics.
- f) Under voltage release and shunt-trip release coils are not required. Only overload release and short circuit release shall be provided.
- g) Tripping time shall be as per (clause No. 8.6.1) table 6 of IS: 8828 /1996.
- h) MCBs shall be capable of carrying out given no. of operation cycles as per clause No. 9.11 of IS: 8828 /1996.
- i) Limits of temperature rise shall be as per (clause No. 9.8) table 5 of IS: 8828/1996.
- j) Standard range of instantaneous tripping shall be type 'B' as per (clause No.5.3.5) table 2 of IS: 8828 /1996.

MCB shall be suitable for mounting of fork type busbar of suitable size. MCBs shall be type tested & of approved make approved by C.E. (Dist.)

5.3.2 All MCB outgoing terminals shall be terminated on terminal connectors provided at the bottom with suitable size of cable.

5.3.3 The enclosure shall be provided with proper earthing arrangement. Earthing arrangement shall consist of 2 G.I. Bolts of 12 mm (min.) with 2 spring/ plain washers and 2 checknuts.

5.3.4 PVC cable glands of adequate size shall be provided for all incoming and out going cables.

5.4 Indicating Instruments:

Principal requirements of indicating instruments are as follows:

5.4.1 Ammeter:

Ammeter shall comply the following requirements

Class of accuracy	1
Range	0-100 Amps
Mounting	Flush type
Size	96 x 96mm
Type	Panel Mounting with 3 ½ Digital Display
Operating Current	5A from CT Secondary

Ammeter shall be guaranteed for free replacement for any defects within five years from the date of supply.

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

5.4.2 Ammeter selector switch:

Ammeter Selector switch shall be a four-position rotary type with R, Y, B and 'OFF' positions marked clearly on 48 x 48 mm brushed aluminum plate with black handle. The Switch should be screw mounting type with finger touch proof terminals. Terminal wire should be inserted from the side of the switch terminal. Terminal screw must be captive to avoid misplace during maintenance. The switch shall be of 12 A rating with insulation level of 1100 V.

5.4.3 Volt Meter:

Voltmeter shall comply the following requirements

Class of accuracy	1
Mounting	Flush type
Size	96x 96 mm
Range	0-600 volts
Type	Panel Mounting with 3 ½ Digital Display

Voltmeter shall be guaranteed for free replacement for any defects within five years from the date of supply.

5.4.4 Volt Meter selector switch:

Voltmeter Selector switch shall be a seven-position rotary type (6 way & off) with 3 phase to phase & 3 phase to neutral position marked clearly on 48 x 48 mm brushed aluminium plate with black handle. The Switch should be screw mounting type with finger touch proof terminals. Terminal wire should be inserted from the side of the switch terminal. Terminal screw must be captive to avoid misplace during maintenance. The switch shall be of 12 A rating with insulation level of 1100 V.

5.4.5 Indicating Lamps:

Indicating lamps shall be panel mounting type 22.5 mm with rear terminal connections having LEDs display. Lamps shall have translucent lamp covers to diffuse lights, coloured red, yellow, green or blue as specified. The lamp cover shall be preferably of screw-on type, unbreakable and molded from heat resisting material.

All indications shall be bright LEDs having long life. Conventional bulbs are not acceptable.

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

5.4.6 Yard lighting Control Timer:

One no. universal time switch with quartz clock of following specification shall be provided for lighting circuit. Operating voltage 240 V AC with contact rating of 16 A Timer with built in contactor having 3 nos. of NO contacts for yard lighting shall be preferred. In case the same is not available, separate timer & contactor can be used. Mounting arrangement shall be DIN rail type.

1 No. 3 pole 2 Amp MCB shall be provided for protection circuit of voltmeter & indicating lamps.

5.4.7 Earthing Arrangements:

Two nos. Earthing studs of galvanized M.S. 25 X 6 mm shall be provided for external earth connections at the bottom. These should be complete with plain washer, spring washer, nuts etc. Earthing Bolts must be welded to prevent removal of the same from the cabinet.

6 TYPE TEST CERTIFICATES:

MCBs & other components used in ACDB shall be fully type tested as per relevant IS and this specification. The successful Bidder shall furnish detailed type test reports before commencement of supply. The detailed Type Test Reports shall be furnished with relevant oscillogram and certified Drawings of the equipment tested. The purchaser reserves the right to demand repetition of some or all the Type tests in presence of purchaser's representative at purchaser's cost.

All the Type Tests shall be carried out from laboratories which are accredited by the National Board of Testing and Calibration Laboratories (NABL) of Government of India such as CPRI Bangalore/ Bhopal, ERDA Baroda, to prove that the MCBs & other components used in ACDB meet requirements of the specification. The tenderer should also furnish certificate from laboratories that laboratories are having all the requisite test facility available in house. The type tests reports conducted in manufacturers own laboratory and certified by testing institute shall not be acceptable.

7 DRAWINGS:

The successful bidder have to supply the complete material as per overall General Arrangement drawing No. C.E.(Dist)/MM/IIIA/ACDB/01 Rev. 00. Successful bidder shall submit the the detailed drawings along with component details/makes etc. for necessary approval.

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE

(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

8 INSPECTION:

All tests and inspection shall be made at the place of manufacturer. The manufacturer shall provide reasonable testing and inspection facilities and co-operation without any charge to satisfy him that the material is being supplied is in accordance with this specification. The proto of ACDB shall be inspected & checked by C.E. (Distribution) or his representative for approval before commencement of supply.

9 SCHEDULES:

9.1 The tenderer shall fill in the following schedules, which form part of the tender specification and order. If the schedules are not submitted duly filled in with the offer, the offer shall be liable for rejection.

Schedule 'A' - Guaranteed Technical Particulars.

Schedule 'C' - Tenderer's Experience

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

GUARANTEED TECHNICAL PARTICULARS OF ACDB 'B' TYPE

SCHEDULE 'A'

Parameter Name	Parameter type
1) Enclosure fabricated from M.S. Sheet of 1.6 mm thickness (Y/N)	Boolean
2) All sheet metal work has undergone 7 tank chemical processing and powder coating (Y/N)	Boolean
3) Colour of enclosure from inside is white (Y/N)	Boolean
4) Colour of enclosure from outside is admiral grey as per our specification. (Y/N)	Boolean
5) Overall Dimensions are as per specified drawing (Y/N)	Boolean
6) Fork type comb bus bar is of electrolytic tinned copper of size 10/16 Sq. mm with 63/100A rating & without joints as per specification (Y/N)	Boolean
7) Switch Fuse Disconnecter unit for incomer is of 3 Ph, 440 Volts,100A rating (Y/N)	Boolean
8) Make & Type of Switch Fuse Disconnecter Unit	Text
9) Resin Cast LT CTs are of ratio 100/5 with burden 10 VA & accuracy class 1. (Y/N)	Boolean
10) Make of CTs	Text
11) No. of 3 Ph. 32 A TPN MCBs provided	Numeric
12) Make & Type of 3 Ph. 32 A TPN MCBs	Text
13) No. of 1 Ph. 32 A DP MCBs provided	Numeric
14) Make & Type of 1 Ph. 32 A DP MCBs	Text
15) No. of 1 Ph. 16 A DP MCBs provided	Numeric
16) Make & Type of 1 Ph. 16 A DP MCBs	Text
17) All MCBs are type tested & having short circuit rating of Min. 6 KA at 0.7 pf lag (Y/N)	Boolean
18) Ammeter is having range of 0-100A with Auxillary Current rating of 100/5A & Accuracy Class 1. (Y/N)	Boolean
19) Make & Type of Ammeter (Analog/Digital)	Text
20) Voltmeter is having range of 0-500V & Accuracy Class 1. (Y/N)	Boolean
21) Make & Type of Voltmeter (Digital)	Text
22) Make, Type & Rating of Ammeter Selector Switch	Text

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE

(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

Parameter Name	Parameter type
23) Make, Type & Rating of Voltmeter Selector Switch	Text
24) Make & Type of Yard lighting timer control switch	Text
25) Time setting slots available in Yard lighting timer control switch	Text
26) Yard lighting controller timer switch provided with inbuilt contactor	Text
27) Indicating lamps are of LED type with 22.5 mm dia.	Text
28) Din/rail mounted terminal connectors as per requirement provided (Y/N)	Boolean
29) Wiring between MCBs and terminal connectors is with specified stranded copper wire as per specifications (Y/N)	Boolean
30) Terminal connectors are of Bolted type provided as per specification and drawing (Y/N)	Boolean
31) Detachable gland plate is provided with knockout type arrangement for providing cable glands at the bottom (Y/N)	Boolean
32) Cable glands as per requirements provided separately (Y/N)	Boolean

TECHNICAL SPECIFICATIONS FOR A. C. DISTRIBUTION BOARD 'B' TYPE
(Specification No. MSEDCL/ DIST/MM3/2006/R1/161109)

SCHEDULE 'C'

SCHEDULE OF TENDERER'S EXPERIENCE

The tenderer shall furnish here the list of the similar orders executed/under execution by him to whom a reference may be made by the purchaser in case he considers such reference necessary.

Sr.No.	Name of the client & description of the order	Value of order	Period supply & commissioning	Name and address to whom ref can be made

NAME OF THE FIRM-----

NAME & SIGNATURE OF THE TENDERER-----
-

DESIGNATION-----

DATE-----
-