

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



SPEC. NO. MSEDCL/ DIST:MSC-III/SMC-MS LT PILLAR/01/2010/R0

TECHNICAL SPECIFICATIONS
FOR
L.T. FEEDER PILLARS WITH AIR CIRCUIT BREAKERS
&
WITH SMC/MS ENCLOSURE

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1.0 SCOPE:

1.1 This specification covers design manufacture testing and inspection at manufacturer's works packing and supply of distribution pillars made out of either Mild Steel enclosure with SMC doors or complete enclosure of thermosetting plastic i.e. glass reinforced polyester sheet moulding compound confirming to IS: 13410/1992 . The system shall be A.C. 3 phase, 4 wire, 433 V, 50 Hz with effectively grounded neutral. L.T. distribution feeder pillars shall be 8Way, 6Way, 4Way with / without ACB, 2/3Way L.T. feeder pillars and mini pillars at various stores/sites in Maharashtra state.

1.2 It is not the intent to specify herein complete details of design and construction. The equipment offered shall conform to relevant standard and high quality and workmanship capable to perform continuous and satisfactory operations in the actual service conditions at site.

1.3 Bidder shall have proven experience of 3 years of manufacturing of similar products and supplying to electrical utilities.

2.0 SERVICE CONDITIONS:

The equipment to be supplied against this specification shall be suitable for satisfactory continuous operation under the following tropical conditions.

2.1	Maximum ambient temperature (deg C)	50
2.2	Minimum ambient temperature (deg C)	3.5
2.3	Relative humidity (%)	10 to 100
2.4	Maximum rainfall (mm)	1450
2.5	Maximum wind pressure (kg/sq m)	150
2.6	Maximum altitude above mean sea level (Meters)	1000
2.7	Isoceraunic level (days/year)	50
2.8	Seismic level (Horizontal acceleration) (g)	0.3
2.9	Climate Moderately hot and humid tropical climate, conducive to rust and fungus growth.	

3.0 STANDARDS:

All components used in the manufacture of the pillars shall confirm to the relevant Indian standard specification and especially to the followings:

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3.1	IS: 5039/1983	Distribution pillars for voltage not exceeding 1000 V
3.2	IS:14772/2000	General Requirements for Enclosures for Accessories for Household and Similar Fixed Electrical Installations -Specification
3.3	IS :13947/1993 (Part 1) & (Part 2)	Specification for Low-voltage Switchgear and Controlgear – Part 1 : General Rules& Annex ‘C’ for Degrees of Protection provided by enclosures of electrical Equipments Part 2 : Circuit Breakers
3.4	IS: 13410/1992	Glass reinforced polyester sheet moulding compounds (SMC)
3.5	IS: 13411/1992	Glass reinforced polyester dough moulding compounds (DMC)
3.6	IS: 13703/1993	Low voltage Fuses (part 1,Part 2 sec1, Part 2 sec 2 & Part 4)
3.7	IS/IEC 127-2 : 1989	Miniature Fuses - Part 2 : Cartridge Fuse Links – Specification
3.8	IS/IEC 127-6 :1994	Miniature Fuses - Part 6 : Fuse Holders for Miniature Cartridge Fuse Links - Specification
3.9	IS: 8623/1993 (Part 1,2 & 3)	Specification for Low-Voltage Switchgear and Controlgear Assemblies for general requirement of L.T. Switchgears
3.10	IS: 4237/1982	General arrangement for switch gear and control Gear for voltage not exceeding 1000 V with enclosure Box
3.11	IS: 732/1989	Code of Practice for Electrical Wiring Installations
3.12	IS: 5082/1998	Wrought aluminium and aluminium alloy bars, rods, tubes and sections for electrical purposes
3.12	IS: 6005/1998	Code of practice for phosphating iron and steel
3.13	IS: 5/2004	Colour for ready mixed paints and enamel
3.14	IS: 8588(Part- 1/ 1977	Thermostatic bimetals: General requirements and methods of tests

4.0 PRINCIPAL TECHNICAL PARAMETERS:

- 4.1 Rated Supply Voltage : 3 phase, 440 V, 50 Hz
- 4.2 Rated Current : 600A, 800A, 1000A (as per requirement)
- 4.3 Insulation level : 1100V AC 50 Hz Continuous
: 2.5 kV for 1 Min
: 2000 V DC
- 4.4 Rated short circuit current : 80kA
- 4.5 Temperature rise : Shall not exceed delivery operating temperature of components conforming to relevant standards limited to 30° C above ambient.

5.0 GENERAL TECHNICAL REQUIREMENTS:

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5.1 CUBICLE :

- 5.1.1 The cubicle of LT feeder pillars and mini pillars shall be made out of either 10 SWG (3.25 mm thick) cold rolled M.S sheet steel, plates and shaped sections or thermosetting plastic i.e. glass reinforced polyester sheet moulding compound (SMC) conforming IS: 13410-1992 as per the requirements specified . All panel edges and door edges shall be reinforced against distortion by rolling, bending etc. The complete cubical shall be rigid self supporting and free standing. The enclosure shall comply with the requirement of IP- 33 type as per the IS – 13947 or the latest version thereof. The enclosure shall be anti corrosive, dust proof, rust proof, vermin and water proof, ultra violet stabilized and flame retardant property.
- 5.1.2 The LT feeder pillars shall have front and rear compartments. Front compartment shall be suitable for HRC fuses and the rear for cable terminations. Asbestos sheet of at least 6mm thick shall be provided for separation between front and rear compartments. L. T. Feeder pillar shall have Air Circuit Breaker or HRC fuse base with links of 800A/630A on incoming circuit as per the requirement and HRC fuse base with links of 630/400A on outgoing circuits as per the requirement with necessary interconnecting Bus Bars/ Links etc.
- 5.1.3 The cubicles shall have centre lift up type slanting roof rain hood made up of 10 SWG MS sheets or minimum 10 SWG SMC sheets conforming to IS: 13410-1992. The depth and width of the rain hood shall be at least 120% of the depth and width of the pillars. The doors shall not be detachable after fixing the rain hood.
- 5.1.4 The base and doors of cubicle shall be individually in one piece except for fixing of the accessories like hinges, clamps, mounting clamps, bolts etc. The Average minimum thickness of the SMC sheet for cubicle and door shall be 3.15 mm for the Mini Pillar, 2way/3way Pillar & 4mm SMC sheet for 4way/6way/8way Pillar. The other details of FRP material shall be as per the annexure ‘A’ attached. Base and doors shall have flange / collars as shown in drawing. Collar of Base and doors shall overlap by 10mm. Doors shall be exclusively made from SMC material conforming to IS: 13410-1992 whether it is M.S. cubicle or SMC cubicle.
- 5.1.5 Standard General Arrangement of Air Circuit Breaker, HRC fuse base with links, Link Disconnecter, Bus Bars, connecting links, Cable termination arrangement etc. inside the L.T. pillars shall be as per the drawings attached with the specification for various types of L. T. Feeder pillars. The clearances & creepage distances shall be in accordance with IS: 13947(Part 1) / 1993. Air Circuit breaker’s operating handle shall be accessible only after opening of the doors.
- 5.1.6 The general overall dimensions of L.T. feeder pillars shall be as tabulated in the table bellow. The enclosure shall have doors from front & back side. The complete cubical shall be rigid self supporting and free standing.

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The dimensions mentioned below are overall dimensions without rain hood. However, Compact size with adequate clearances as per I. E. Rules 1956/IS: 13947 (Part 1) / 1993 is also acceptable.

Dimension	Mini pillar with fuse	L. T. pillar without ACB				L. T. Pillar with ACB	L. T. Pillar with split bus by fuse link & one incoming ACB	L. T. Pillar with split bus by ACB & 2 incoming ACBs
		2/3way	4 way	6 way	8 way	4way	6/8 way	6/8Way
Width	750	500	800	1210	1550	1550	1960	3200
Depth	400	500	500	500	500	850	850	850
Height	1400	1750	1750	1750	1750	1750	1750	1750

The supplier shall submit their own drawing for approval of the competent authority before manufacturing. Proto shall be inspected by the representative of the C.E. (Dist) before bulk manufacturing.

5.1.7 The cubicles shall be provided with water proof non detachable hinged doors made from good quality thermosetting plastic i. e. glass reinforced plastic sheet moulding compound conforming IS: 13410/1992 & as per the requirement of this specification. Average minimum thickness of the sheet for door shall be 3.15 mm for the Mini Pillar, 2way/3way Pillar & 4mm for 4way/6way/8way Pillar. The other details of FRP doors shall be as per the annexure 'A' attached.

5.1.8 Suitable no. of hinges as tabulated below shall be fitted from inside of the box to fix the doors. Hinges shall be 50 mm in length and made from 2mm thick M. S. sheet. Hinge pin diameter shall be minimum 4mm. Doors shall be fixed with three screws in each hinge. The hinges shall not be visible from outside. On closing of doors, right door shall rest on the left door. Hinges shall be of such construction that the doors shall be swung open by not less than 150 °

The details of doors & hinges to be provided shall be as mentioned below:

Particulars	L. T. Pillar without ACB					L. T. Pillar with ACB		
	Mini pillar with fuse	2/3 way	4 way	6 way	8 way	4 way with ACB	6/8 way L.T. Pillar with split bus by fuse link & one incoming ACB	6/8 Way L.T. Pillar with split bus by ACB & 2 incoming ACBs
Front Door	1	1	2	2	2	3	3	4
Back Door	1	1	2	2	2	3	3	4
Hinges/door	2	3	3	3	3	3	3	3

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- 5.1.9 The doors shall be centrally closed with “Godrej” type triple position locking arrangement and shall be operational with a common handle from outside the door. Movement of handle will lock the doors at center, top & bottom. A Nylon washer shall be provided between the handle and door to avoid penetration of water. One central lock with brass levers shall be provided inside the door. Key way with suitable cover shall be provided on the door for operating the lock from out side. Two keys shall be supplied for each pillar. In addition cleat arrangement shall be provided for putting two nos. of padlocks for each size of doors.
- 5.1.10 Four Louvers (two on each side) shall be provided to L.T. feeder pillars. Louvers with stainless steel wire mesh with shall be provided on both sides of the mini pillars and at the top and bottom of both sides of L.T. pillars. Mounting of components inside the enclosure shall allow free air circulation keeping the clearances as per specification
- 5.1.11 The cubicles shall be provided with pedestal arrangement having suitable no. of bottom holes for grouting bolts at all four corners & at the middle as per requirement.. The pedestal shall be covered from all sides with 10 SWG M.S./ SMC sheets.
- 5.1.12 Suitable no. of detachable gland plates made up of 10 SWG MS sheets/SMC material shall be provided in the cubicle at the bottom. Gland plate shall be provided with suitable size cable gland & with four screws for fixing the plate from inside. Size & no. of the glands to be provided will be intimated to the successful tenderer along with approval of drawings.
- 5.1.13 Fuse base shall be mounted on MS / SMC base channel of size 60 x 20 x 3.15 mm thick. All Nuts & Bolts in electrical circuit shall be of non- magnetic stainless steel.
- 5.1.14 A bayonet lamp holder complying with IS: 1258/1987 with a tumbler switch complying with IS: 3854/1988, a three pin plug & socket complying with IS: 1293/1988 with necessary fuses & wiring shall be provided inside the pillar on the front bottom portion of the shade near the neutral busbar.
- 5.1.15 Rigid stand shall be made from M.S.angle or FRP Pultruded sections as per IS: 6146. Horizontal and vertical members of the cubicle shall be of size 50 x 50 x 6 mm .
- 5.1.16 Two galvanized earthing Bolts of M12 X 50 mm size shall be welded from inside and projecting outside of the box. Two Nuts with washers shall be provided on each bolt.
- 5.1.17 Enameled name plate of the supplier, type of pillar and M.S.E.D.C.L. Tender Number & date shall be displayed on front door.
- 5.1.18 Enameled Danger Board with “DANGER 440 VOLTS” mark shall be displayed on the left hand side of front and back doors as per drawing no. MSEDCL/Dist/DB/14.

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5.2 AIR CIRCUIT BREAKERS

Air Circuit Breakers of the following rating & technical specifications shall be provided for the Incomer of L.T. Feeder pillars with ACB, with split Bus bar type & with split with ACB as per the actual requirement.

ACB shall be of 440V, 50 HZ, 800/1000/1250 A (as per actual requirement) with short time current rating of 50KA for 1 sec. Air Circuit Breaker shall conform to IS: 13947 part - 2 of 1993 with latest amendments. Other technical details shall be as follows.

Sr. No.	Particulars	Requirements
1.	Rated operational voltage (V) at 50 Hz	440V
2	Rated frequency (Hz)	50
3	Current rating Amps (rms)	800/1000/1250 A
4	Rated insulation voltage (V) at 50 Hz	1000
5	Number of poles	3
6	Mounting arrangement	Fixed type front mounting
7	Rated impulse withstand voltage(kV)	12 KV
8	Rated Ultimate Short circuit breaking capacity at 415 V, 50 Hz (kA rms) Icu	50
9	Rated Service Short circuit breaking capacity at 415 V,50 Hz (kA rms), Ics	50
10	Rated short circuit making capacity at 50Hz (kA peak), expressed as multiples of Icu	2.1
11	Rated short time withstand current for 1 sec at 50 Hz (kA rms), Icw, expressed as percentage of Icu	50 KA
12	Line-load reversibility	Required
13	Category of utilization	B
14	Shutters on 'Trip' & 'Close' push button with sealing facility	Required
15	Accessory mounting	Accessories shall be front accessible plug in type. Accessories namely motor shunt trip & closing coil, UVT etc. should be common for the entire range & shall be suitable for both AC & DC voltages.
16	Operating mechanism	Spring charging stored energy type , manual & Automatic
17	Mechanical life (Operating cycles)	20000
18	Electrical life (Operating cycles) per set of arcing contacts	5000
19	Indications	Breaker shall have following mechanical indications:

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		1. ON, 2. OFF, 3. TRIP 4. SPRING CHARGE STATUS
20	Sensing	True RMS based
21	Type	Microprocessor based
22	Control Terminal	Control Terminal should be front accessible & minimum 25 pairs of contacts shall be available. Minimum ten Auxiliary NO / NC contacts shall be provided for electrical interlocking between ACBs.
23	Working temperature	Suitable for operation at 50°C
24	Protection required	Following protections with selective ranges required.
24a.	Overload	Pick – up: 0.4 to 1.0 Time delay : 0.2 to 40 sec.
24b	Short Circuit	Pick – up: 2 to 10 Time delay: 20 to 400 msec
24c	Instantaneous over current	Pick – up: 4 to 16 & OFF
24d	Earth fault	Pick – up: 0.2 to 0.6 & OFF Time delay: 100 to 400 msec
25	Metering Required	Provision for following measurement functions shall be made on the ACB i) 3 phase current ii) 3 phase voltage iii) KWH iv) KVAH v) Power Factor vi) Max. demand (KVA) vii) Fault History of Minimum 50 events
26	Indication	Release shall give individual indication for each type of fault.
27	Power	Release shall be self powered & independent of incoming supply.
28	Safety	Local controls shall be secured by padlocking arrangement

For Air Circuit Breakers used for Bus coupler /split bus bar purpose, metering is not required to be provided as per requirement at sr. no. 25 of the above table.

5.3 BUS BAR:

5.3.1 The bus bars shall be made up of electrolytic grade aluminium conforming to grade 63401 WP of IS: 5082.

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5.3.2 The bus bars shall be painted with non deteriorating type paint for full length as below.

Epoxy red colour for top bus bar

Epoxy yellow colour for middle bus bar

Epoxy Blue colour for bottom bus bar

Epoxy Black colour for neutral bus bar below bottom bus bar

Size of the bus bar shall be as tabulated bellow.

Type of Bus bar	Mini pillar with fuse	L. T. pillars without ACB				L. T. Pillar with ACB	L. T. Pillar with split bus & one ACB	L. T. Pillar with split bus & 3 ACBs
		2/3way	4 way	6 way	8 way	4way	6/8 way	6/8Way
For R,Y& B phase	50 x 6 mm	60 x10 mm	60x10 mm	60 x10 mm	60x10 mm	60 x10 mm	60 x 10 mm	60 x10 mm
For Neutral	50 x 6 mm	40 x 6 mm	50 x 6 mm	50 x 6 mm	50 x 6 mm	50 x 6 mm	50 x 6 mm	50 x 6 mm

5.3.3 Electrolytic grade aluminium twin flat cable terminals (Z patti) shall be provided in staggered formation for connecting cable cores for each phase from rear side in all. L. T. pillars (except mini pillar). The arrangement shall be suitable for taking Load current reading with clip on type of meter. Insulated horizontal bakelite bar of at least 50 x 12mm shall be provided to support and take care of weight of cables, jointing etc.

5.3.4 Neutral bus bar shall have one terminal for each circuit way and shall be provided with two nickel plated, nuts, bolts, spring washers and plain washers at each end for earthing. Cross sectional area of neutral bus bar shall be at least 50% of cross sectional area of phase bus bar.

5.3.5 Suitable insulated phase barriers of at least 6 mm thick asbestos cement sheet shall be provided between front and rear compartment, between adjacent set of phase and neutral bus bars and between doors and bus bars with firm fixing arrangements.

5.3.6 The current rating – current carrying parts shall not generally exceed the limits those given in Clause No.5.4.5 Higher current rating adopted if any in special cases shall be subject to successful temperature rise tests carried out in reputed laboratories.

5.3.7 Minimum clearances, wherever shown, shall be as per General Arrangement Indicative Drawing enclosed with this specification. Other clearances shall be as per requirement of IS: 4237/1982 amended up to date.

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5.4 FUSE BASE ASSEMBLY:

- 5.4.1 Fuse bases shall be suitable for HRC fuse links and strips. All fuse bases shall be identical and interchangeable and shall be capable to carry rated normal current without exceeding safe temperature as per relevant standard duly tested at CPRI.
- 5.4.2 The base of the HRC Fuse shall be of non-tracking, heat resistant insulating porcelain material of superior electrical and mechanical properties equivalent to Dough Moulding Compound (DMC). The Fuse Base shall be sturdy in construction. The insulation shall not get affected due to dust, moisture etc, at wide fluctuation in temperature. The holes for fasteners shall be plugged by insulating filling compound which shall not drain at operating temperature in service.
- 5.4.3 The contacts shall be made up of electrolytic grade copper alloy with corrugated terminal pad and spring action to yield high contact pressure. G. I. spring ring shall be made out of at least 6 mm dia. Spring steel round. The spring action shall not get affected by operations and variations in operating temperatures in service.
- 5.4.4 Thermostatic bimetal device shall be provided between terminal pad and bus bars and between terminal pad and cable terminals (z patti) to prevent bimetallic deterioration.
- 5.4.5 The current rating adopted shall generally not exceed the following limits. Higher current density adopted if any in special corrugated and other shapes shall be subject to successful temperature rise tests carried out in reputed laboratory.

Size of section mm x mm	Maximum current in Amps	
	Single Section	Double Section
30 x 3	205	385
30 x 5	270	500
40 x 3	280	500
40 x 5	350	650
40 x 10	515	975
50 x 5	425	780
50 x 10	625	1150
60 x 5	500	900
60 x 10	730	1330
80 x 5	680	1170
80 x 10	940	1700

- 5.4.6 The complete assembly shall be so fixed and secured that there shall be no turn, fall out displacement and vibration of any part during inserting and removal of fuses/Links. Load current reading, cable end connection etc

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5.4.7 All fuse base assemblies shall be identical and interchangeable irrespective of whether they are provided in incoming or outgoing circuits.

5.4.8 HRC Fuse Base should withstand the breaking capacity of the fuse link of 80kA.

5.4.9 Separate price shall be quoted for spare fuse base assembly and shall be supplied as per the requirements to be indicated after placement of purchase order.

5.5 FUSE LINKS:

The HRC Fuse Links shall be sturdy in construction of “Din Type”. Corrugated fuse links shall be made out of electrolytic grade copper flat of at least 4 mm thick and shall be capable of carrying the rated current of the fuse base and shall be suitable for inserting and pulling out by insulated fuse pulling handle. Breaking capacity shall be 80 kA. For fault indication red pop up indicator should come out instantly on fusing. Manufacturer’s name, current rating, breaking capacity and type shall be marked on HRC fuse link.

The successful bidder shall submit the complete type test reports as per specification for approval of CE (Distribution) before commencement of supply.

5.6 PAINTING:

5.6.1 The M.S.cubicles shall be provided with anti corrosive high quality post office red colour paint conforming to shade No 538 of IS:5 from inside and outside to withstand the corrosive and humid atmosphere. The colour of SMC cubicle shall be red conforming to shade No 538 of IS:5

5.6.2 For M.S. Cubicle, all interiors and exteriors of the cubicle shall be degreased in 5% solution at 75°C for 15 minutes. They shall then be washed in hot water bath at 65°C to remove all rust, scale corrosion, grease and other adhering foreign matter and shall be rinsed in cold running water.

5.6.3 M.S. cubicles shall then be pickled in 25% hot sulphuric acid at 65°C for 5 minutes. Care shall be taken to avoid over pickling by addition of adequate quantities of inhibitor and avoid loss of tensile strength. The cubicle shall then be rinsed in cold running water and put in alkaline solution at 65°C for 1 to 2 minutes. The cubicle shall then be immersed in cold water (still agitated) to remove all traces of alkali and untreated salt. The cubicle shall then be dipped in deoxidize chamber to ensure complete removal of moisture.

5.6.4 Corrokill rust converter conforming to IS 13515 shall be preferably applied as primer. The cubicle stoved at 150°C for 10 to 12 minutes. It shall then be cooled, filled with putty to get smooth and flawless surface. Enameled paint shall then be sprayed and towed at 150°C for about 12 minutes.

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6.0 TESTS:

A. TYPE TESTS

Type test reports as per cl.no.8.1.1 of IS: 5039/1983 shall be submitted along with the offer for the type and rating of circuit breakers offered, Type test reports shall be from any NABL approved laboratory such as M/s CPRI, ERDA. Type tests carried out prior to five years of the date of opening of the tender are not valid.

Following Type Test Reports shall be submitted for approval.

a. ON COMPLETE L. T. PILLER:

Following type tests as per IS:5039/1983 shall be carried out on complete L.T. feeder pillars .

1. Verification of temperature rise limits (As per Cl. 8.2)
2. Verification of Dielectric Properties (As per Cl. 8.3)
3. Verification of short circuit strength (As per Cl. 8.4)
4. Verification of clearance & creepage distances (As per Cl. 8.5)
5. Verification of Degree of protection for IP- 43 (As per Cl. 8.6)

b. ON AIR CIRCUIT BREAKER

All type tests as per IS: 13947/1993 (Part II amended up to date) shall be carried out on Air Circuit Breakers

c. ON HRC FUSES BASE AND HRC FUSE LINKS:

All type tests on HRC fuses and HRC fuse links shall be carried out as per IS:13703/of 1993 (Part I & II amended up to date) for HRC Fuse Base and HRC fuse link.

B. ROUTINE TESTS:

ON COMPLETE L.T. PILLER (Carried out on all boxes)

In case of bought out items, routine and acceptance tests as per relevant IS and this specification shall be carried out at the original manufacturers' works.

1. Overall Dimensions Checking.
2. Insulation Resistance Tests.
3. High Voltage Test at 2500 V, 50 Hz AC for one minute.
4. Operation Test HRC fuse base and fuse links.

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7.0 TEST CERTIFICATES :

The L.T. Pillar enclosure, Air Circuit Breakers, HRC fuse, HRC Fuse Link etc. offered shall be fully type tested as per relevant IS and this specification. The successful Bidder shall furnish detailed type test reports before commencement of supply. The detailed Type Test Reports shall be furnished with relevant oscillogram and certified Drawings of the equipment tested. The purchaser reserves the right to demand repetition of some or all the Type Tests in presence of purchaser's representative at purchaser's cost.

All the type tests shall be carried out from laboratories which are accredited by the National Board of Testing and Calibration Laboratories (NABL) of Government of India such as CPRI Bangalore/Bhopal, ERDA Baroda to prove that the complete L.T. Pillar, meet the requirements of the specification.

7.1 Following test certificates and documents shall be furnished at the time of inspection.

- a) Chemical analysis certificate and documents showing genuine source of procurement of electrolytic grade conductivity Aluminium Sections.
- b) Chemical analysis certificate and Document for having genuine & standard SMC body material of L.T. feeder pillar as per specification & IS: 13410. Source of procurement of the same shall be furnished.
- c) Document showing genuine source of procurement of steel sheet and sections.
- d) Certificate of temperature rise test.
- e) Certificate of painting with degreasing, pickling phosphate, and painting and oven treatment by seven tank oven process in respect of M.S. Cubicles.

7.2 The supplier shall conduct voltage withstand test and operations tests at the time of inspection.

8.0 PROTOTYPE SAMPLE:

The successful bidders should manufacture 3 Nos. of prototype L.T. feeder pillars as per the specification and keep ready at their works for the purpose of sample inspection and testing. The MSEDCL at their option may sent a team of Engineers to the works. Prior intimation of this inspection may not be given to the Bidder.

The supplier shall conduct voltage withstand test and operations tests at the time of inspection.

9.0 INSPECTION:

9.1 The supplier shall prepare a prototype and offer the same for inspection and approval before taking up mass production.

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- 9.2 All routine & acceptance tests and inspection of material shall be carried out at the place of manufacturer. The manufacturer shall offer the Inspector (representing the purchaser) all reasonable facilities, free of charge at the time of Inspection.
- 9.3 The supplier shall offer inspection of the material at his works before dispatch. If required the supplier shall also offer inspection of manufacturing painting and assembly processes and quality control system. If any material is not found in line with relevant specification the supplier shall carry out the modification and offer for re-inspection.
- 9.4 Inspection and acceptance shall not absolve the supplier of his responsibility to supply the material in accordance with the specifications. The purchaser reserves the right to reject the material not confirming the relevant specifications.

10.0 DRAWINGS AND DOCUMENTATION:

- 10.1 The successful bidder shall submit set of all drawings of the L.T. Pillar and its components in triplicate to CE (Distribution) office and get the same approved before commencement of supply.

The Following indicative drawings are enclosed herewith.

- i) Outdoor Type L.T. Mini Pillar drawing no. MSEDCL/MS III / MB/01/R1 (2 sheet)
- ii) Outdoor Type 2/3 way L.T. feeder Pillar drawing no. MSEDCL/MS III / feeder pillar/ 02 R1 (3 sheet)
- iii) Outdoor Type 4 way L.T. feeder Pillar with ACB - Drawing no. MSEDCL/MS III / feeder pillar/ 03 R0 (2 sheet).
- iv) Outdoor Type 4 way L.T. feeder Pillar drawing no. MSEDCL/MS III / feeder pillar 04 R1 (3 sheet)
- v) Outdoor Type 6 way L.T. Feeder Pillar with ACB with split bus bar with Fuse Link - Drawing no. MSEDCL/MS III / feeder pillar/ 05 R0 (3 sheet).
- vi) Outdoor Type 6/8 way L.T. Feeder Pillar- Drawing no. MSEDCL/MS III /feeder pillar/ 06 R1 (3 sheet)
- vii) Outdoor Type 6 way L.T. Feeder Pillar with ACB with split bus bar with ACB - Drawing no. MSEDCL/MS III / feeder pillar/ 07 R0 (3 sheet).

- 10.2 The tenderer shall furnish all details and clarifications required if any for scrutiny and evaluation of the offer.

- 10.3 Manufacture of material to be supplied shall be done strictly as per approved drawing.

- 10.4 Approval of drawing shall not absolve the supplier of his liability for ensuring correctness according to applicable standards & regulations.

- 10.5 The tenderer shall fill-in the following schedules which form part of the specification if

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TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

any schedule is not filled or incompletely filled the offer is liable to be treated as incomplete and rejected.

Schedule-A: Guaranteed technical particulars

Schedule-B: Deviations from specifications

Schedule-C: Tenderer's Experience

10.0 DESPATCH :

10.1 The material to be supplied shall be packed and dispatched only after inspection and approval.

10.2 Supplier shall be responsible for packing, transporting and delivery to the consignee.

10.3 Copies of packing list and inspection report duly approved shall be sent along with each consignment.

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TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

Annexure 'A'

Specifications for Fiberglass Reinforced Plastic Sheet moulding compound used for Pillar Body and doors

- 1) FRP Sheet Moulding Compound shall conform to IS:13410-1992
- 2) The Surface appearance of the door must be smooth, non porous, and homogeneous, free of ripples, defects, and marks. No filler or fiber shall be visible at any place.
- 3) Other properties of SMC material shall be as follows & shall pass the test mentioned against the same.

Sr. No.	Characteristic	Requirement	Type of test	Method of test Ref. to
1.	Material.	Thermosetting Plastic		
2.	Grade of material	SMC Electrical grade S3		IS:13410-1992
3.	Grade of material for frame	FRP Pultruded sections		As per IS :6746
Material requirement for Sheet Moulding Compound				
4.	Glass content, percent by mass (Min.)	20	Type	Annexure A of IS:13411-1992
5.	Mould shrinkage, linear % Max	0.25	Acceptance	Annexure B of IS:13411-1992
6.	Flow, mm, Minimum	170	Acceptance	Annexure C of IS:13411-1992
Requirement for Moulded Sheet Moulding Compound				
7.	Water Absorption, % Max	0.20	Type	Annexure D of IS:13411-1992
8	Izod impact strength (Notched), KJ/m ²	55	Type	Annexure E of IS:13411-1992
9	Flexible Strength ,MPa , Min	170	Type	Annexure F of IS:13411-1992
10	Power Arc Resistance Sec. Min.	180	Type	Annexure G of IS:13411-1992
11	Modulus of Elasticity, 10 ³ , MPa	12 to 15	Type	IS: 8543 Part-4 (Sec-1)/1984
12	Tracking Resistance CTI, Min	1000	Type	IS: 2824/1975
13	Dielectric Strength at 90°C in Oil KV/mm	11	Type	IS:6262/1971

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14	Dissipation factor (4 days at 80 % RH & 1 KHz)	0.01	Type	IS: 4486/1967
15	Heat Distortion Temperature, °C ,Min	150	Type	Annexure H of IS:13411-1992
16	Oxygen Index,% Min	24	Type	IS: 13360 Part-6 (Sec-6)/1992
17	Post shrinkage, % Max	0.01	Acceptance	Annexure B of IS:13411-1992
18	Tensile Strength ,MPa , Min	70	Acceptance	IS: 8543 Part-4 (Sec-1)/1984
19	Density of Moulding, g/ml	1.8 to 2.1	Routine	IS: 8543 Part-I /Sec 2/1979
20	Surface resistivity (24 H in water), Ohm,Min	1×10^{13}	Routine	IS: 3396/1979
21	Volume resistivity, Ohm-cm, Min	1×10^{14}	Routine	IS: 3396/1979
22	Exposure to flame	Self-Extinguishing		IS:4249
23	Melting Point	test up to 400°C		IS:13360 Part 6 : Sec 10 : 1992
24	Cross Breaking Strength	(1723 Kg/sq.cm)		As per ASTM D790
25	Shear Strength	(879 Kg/sq.cm)		As per ASTM D732
26	Flammability (V2)	UL 94 or IS : 11731 (Pt.II)		IS : 11731 (Part-II)
27	Water absorption			IS : 14772
28	Mechanical Strength			IS : 14772
29	Marking, Dimensions and construction			IS : 14772

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TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

SCHEDULE – A

GUARANTEED TECHNICAL PARTICULARS OF L. T. FEEDER PILLER WITH ACB

Sr. No.	Parameter Name	Parameter type
1.	Name or Trademark of Manufacturer.	Text
2.	Type of L.T. Pillar	Text
3.	Rated normal voltage	Text
4.	Material of construction of L. T. Pillar enclosure & doors	Text
5.	Thickness of SMC sheet / M.S.sheet for enclosure	Text
6.	Thickness of SMC sheet for doors	Text
7.	Colour of the L. T. Pillar enclosure	Text
8.	Dimensions of cubicle without rain hood – Width x Depth x Height (in mm)	Text
9.	Dimensions of rain hood – Width x Depth x Height of centre lift (in mm)	Text
10	Fiberglass Reinforced Plastic Sheet Moulding Compound	
10(a)	Material (Thermosetting Plastic)	Text
10(b)	Grade of material (SMC as per IS:13410-1992)	Text
10(c)	Grade of material for frame (FRP Pultruded sections as per IS 6746)	Text
10(d)	Heat deflection Temperature (As per IS:13411)(min 150°C)	Text
10(e)	Exposure to flame (Ref. Std. IS:4249) (Self-Extinguishing)	Text
10 (f)	Melting Point (Ref. Std. IS:13360) (Does not melt)	Text
10(g)	Fiberglass reinforcement (Minimum 25%)	Text
10(h)	Density of Fiberglass materials (450 gms. Per sq. mt.)	Text
10 (i)	Maximum permissible Temperature($\geq 90^{\circ}\text{C}$)	Text
10 (j)	Door material (U.V. resistant & resistant to salty & humid atmosphere)	Text
10(k)	Insulation Resistance (As per ASTM D257)	Text
10 (l)	Specific Gravity as per IS:10192 of SMC material (1.8)	Text
10 m	Dielectric Strength as per IS:1998 (12kV /mm)	Text
10(n)	Tensile Strength as per IS:867-1963 (1058 Kg/sq.cm)	Text
10(o)	Cross Breaking Strength as per ASTM D790 (1723 Kg/sq.cm)	Text
10(p)	Shear Strength as per ASTM D732 (879 Kg/sq.cm)	Text
10(q)	Ball Pressure Test as per IS:335	Text
10 (r)	Water Absorption as per IS:14772	Text
10(s)	Mechanical Strength as per IS:14772	Text
11	Hinges	
11(a)	Hinges : Type	Text
11(b)	Hinges : Length (50mm)	Text
11(c)	Hinges : Thickness of material	Text
11(d)	Hinges : pin Diameter	Text

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TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

Sr. No.	Parameter Name	Parameter type
11(e)	Number of hinges per door	Text
12	Type of locking arrangements	Text
13	Number of padlocking arrangements	Text
14	Number and size of ventilating louvers with wire mesh	Text
15	Details of painting	Text
16	Dimensions and details of asbestos sheets	Text
17	Dimensions and details of bakelite sheets	Text
18	Dimensions and details of gland plates	Text
19	Bus Bar, Fuse Base & Fuse Link	
19(a)	Size of bus bar	Text
19(b)	Size of neutral bus bar	Text
19(c)	Grade and specification of material of Bus bars	Text
19(d)	Rated normal current of Bus bars	Text
19(e)	Rated safe temperature of Bus bars	Text
19(f)	Make & Type of Fuse base assembly	Text
19(g)	Grade and specification of material of Fuse base contacts	Text
19(h)	Thickness and dimensions of contacts of fuse base	Text
19(i)	Rated normal current of Fuse base	Text
19 (j)	Rated safe temperature of Fuse base	Text
19(k)	Grade and specification of material of Fuse links	Text
19(l)	Make & Type of Fuse link	Text
19m	Rated normal current of Fuse link	Text
19(n)	Rated safe temperature of Fuse link	Text
19(o)	Grade and specification of material of spring steel round	Text
19(p)	Dimensions of spring steel round	Text
20.	Make & Type of bimetallic lugs	Text
21.	One Minute P. F. withstand voltage	Text
22	Rated short time current	Text
23	Rated temperature rise	Text
24	Size & Thickness of Bakelite sheets provided	Text
25	Air Circuit Breaker	
25(a)	Make & Type	Text
25(b)	Rated Voltage (440V)	Text
25©	Rated Current (800/1000/1200 Amps as per requirement)	Text
25(d)	Rated Frequency (Hz)	Numeric
25(e)	Whether facilities as per table in cl.no.5.6 are included in ACB offered	Boolean
25(f)	Whether Type test reports for ACB & other components are submitted separately	Text
26	List of test conducted on similar equipments	Text
27	List of copies of test certificate enclosed	Text
28	Any other details	Text

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TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

SCHEDULE –B

DEVIATIONS FROM SPECIFICATION

All deviations from this specification shall be set out by the tenderer clause by clause in this schedule. Unless mentioned in this schedule the tender shall be deemed to confirm to the specification.

Clause Number	Details of deviations	Justification
------------------	--------------------------	---------------

NAME OF FIRM_____

NAME & SIGNATURE OF TENDERER_____

DESIGNATION_____

DATE_____

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

SCHEDULE – C

SCHEDULE OF TENDERERS' EXPERIENCE

The tenderer shall furnish a list of similar orders executed under execution by him and name of persons to whom reference may be made by the purchaser in care such a reference is considered necessary.

Sr. No.	Name and Description of work executed	Month and year of commissioning	Client	Name of person
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NAME OF FIRM_____

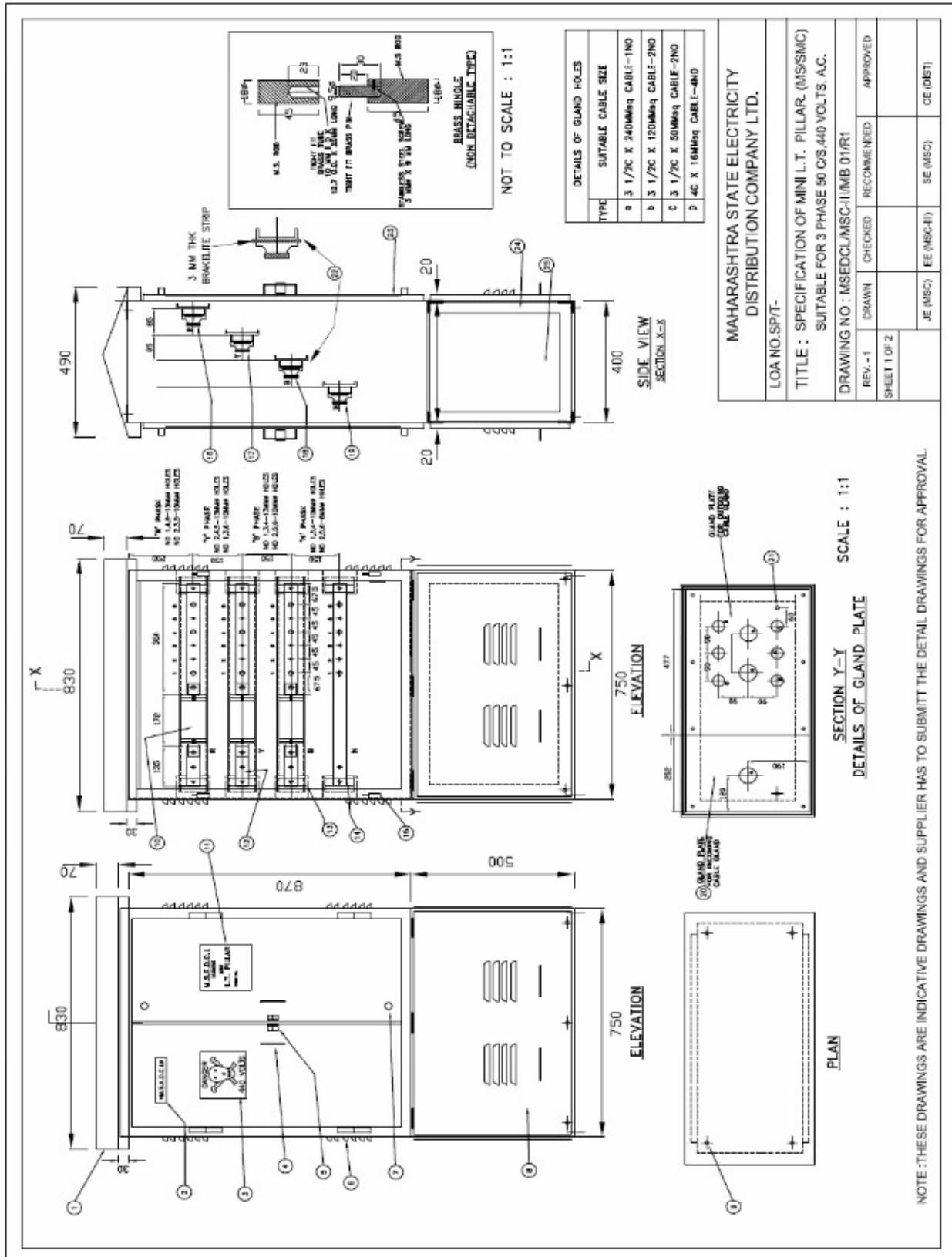
NAME & SIGNATURE OF TENDERER_____

DESIGNATION_____

DATE_____

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

SPECIFICATION OF L.T. MINI PILLAR.

1	SLANTING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND CAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION
2	MANUFACTURER'S NAME PLATE AT TOP OF THE DOOR.
3	ENAMELLED DANGER BOARD ON FRONT & BACK LEFT HAND SIDE DOOR SIZE 200 X 150 MM.
4	DOOR HANDLE MADE FROM 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
5	40 MM CLEAT MADE FROM 25X25X3MM ANGLE TO BE WELDED TO FRONT AND BACK AND M.S./SMC FLAT OF 50MM LENGTH OF SIZE 40X5 MM TO BE WELDED TO BODY FOR PADLOCKING WITH 18MM Ø HOLE
6	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
7	LOOKING DEVICE WITH FLAP COVER ON FRONT AND BACK DOOR-2 NOS EACH
8	FOUR SIDE BOTTOM COVERS SHOULD BE PROVIDED OF 10 GAUGE M.S./SMC SHEET AND WITH BLACK PAINT. THE FRONT AND BACK COVERS FIXED BY HEAVY DUTY BRASS HINGES -4 NOS EACH COVERS HAVING LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE BOLTED ARRANGEMENT PROVIDED FOR FIXING BOTH SIDE COVERS
9	FOUR NOS. HOLE 14 MM Ø SUITABLE FOR 12.5 MM FOUNDATION BOLTS.
10	PORCELAIN FUSE BASE SILVER PLATED ELECTROLYTIC COPPER CONTACTS. DETAILS AS PER DRG NO. G/79/055A.
11	ENAMELLED NAME PLATE WITH M.S./D.C.L. MUMBAI L.T. MINI PILLAR AND ORDER NO. SHOULD BE DISPLAYED ON THE FRONT DOOR. SIZE : 200 X 200 MM.
12	ALUMINIUM BUSBAR FOR INCOMING SUPPLY SIZE 50X6MM AND 135 MM LONG FOR R, Y, B PHASE.
13	'C' TYPE BRACKET OF SIZE 90X60X15 MM WELDED TO PILLAR BODY AT BOTH END FOR SUPPORTING BUSBAR MOUNTING CHANNEL ('C' TYPE BRACKET 2 MM THK.)
14	PORCELAIN BASE FOR MOUNTING BUSBARS.
15	HEAVY DUTY TWO BRASS HINGES FOR EACH DOOR WITH BRASS PIN & SLEEVES. NON DETACHABLE TYPE.
16	ALUMINIUM BUSBAR FOR OUTGOING SUPPLY SIZE 50X6MM AND 360 MM LONG FOR 'R' PHASE
17	ALUMINIUM BUSBAR FOR OUTGOING SUPPLY SIZE 50X6MM AND 360 MM LONG FOR 'Y' PHASE
18	ALUMINIUM BUSBAR FOR OUTGOING SUPPLY SIZE 50X6MM AND 360 MM LONG FOR 'B' PHASE
19	ALUMINIUM NEUTRAL BUSBAR SIZE 50X6 MM AND 670MM LONG.
20	GLAND PLATE OF 10 GAUGE M.S./SMC SHEET WITH FLANGED TYPE. BRASS GLANDS FOR PVC/XLPE CABLES (GLAND HOLES SIZE 9- 11MM Ø, 12-14MM Ø, 16-20MM Ø, 25-37MM Ø, 40-50MM Ø, 63-125MM Ø)
21	2 NOS HOLES 12 MM Ø FOR EARTHING ON GLAND PLATE .
22	60 X 20 X 3.15 MM THK M.S./SMC CHANNEL FIXED ON 'C' BRACKET BY SCREW FOR MOUNTING BUSBARS BAKELITE STRIP OF 3 MM THK THROUGHOUT THE CHANNEL TO BE FIXED
23	ALL DOORS OF MS/SMC CUBICLE SHALL BE OF SMC MATERIAL.
24	50 X 50 X 6 MM THK M.S./SMC ANGLE FRAME FOR PAVESTAL ONLY.
25	BOLTED COVER OF 10 GAUGE M.S./SMC SHEET FIXED TO BOTH SIDE

1	OUTDOOR TYPE MINI PILLAR WITH H.R.C. FUSE SUITABLE FOR THREE PHASE 400 AMPS 50 c/s SYSTEM.
2	THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 10 GAUGE STEEL/SMC SHEET MATERIAL WITH SLANTING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WASHER WELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
3	THE BOTTOM PAVESTAL OF THE PILLAR SHOULD BE PROVIDED WITH M.S./SMC ANGLE FRAME OF 50X50X6 MM THK. THK. AND COVERED BY 10 GAUGE M.S. SHEET WITH HEAVY DUTY 3 BRASS HINGES AT FRONT & BACK. COVERS HAVING LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE AT BOTH SIDE OF PAVESTAL COVERED WITH BOLTED 10 GAUGE M.S./SMC SHEET. THERE WILL BE NO ANGLE FRAME FOR TOP BODY OF THE PILLAR. M.S./SMC COVERS SHOULD BE PROVIDED WITH BLACK PAINT.
4	AFTER CARRYING OUT NECESSARY ANTI-CORROSIVE TREATMENT THE MINI PILLAR SHOULD BE PAINTED BY OVEN BAKED PAINT.(NOT BY AIR DRY PAINTING) WITH POST OFFICE RED COLOUR AND BOTTOM SKIRT WITH BLACK COLOUR FROM INNER AND OUTER SIDE (FOR MS CUBICLE).
5	THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS HINGES WITH STEEL PINS AND SLEEVE ON EACH DOOR AND M.S. HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 135° FULLY GREASED GUNDED TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED HAVING THREE POSITION LOCKING ON BOTH THE DOORS WITH TWO KEYS FOR PADLOCKING OF DOOR. ANGLE CLEAT SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK. THE OVER ALL ARRANGEMENT SHOULD BE VERMIN PROOF AND ALSO WATER PROOF.
6	HINGES TO BE PROVIDED FROM INSIDE OF BOX & SHALL NOT BE VISIBLE FROM OUTSIDE.
7	ELECTROLYTIC ALUMINIUM BUSBAR OF SIZE 50 X 6 MM 1 NO PER PHASE DUTY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R, Y, B PHASE AND SAME SIZE OF BUSBAR FOR NEUTRAL SHOULD BE USED WITH BLACK EPOXY PAINT.
8	ENAMELLED NAME PLATE WITH 'M.S./D.C.L. MUMBAI L.T. PILLAR' AND ORDER NO MARKED ON IT, SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE OF THE FRONT DOOR. ENAMELLED 'DANGER' BOARD SHOULD BE DISPLAYED ON THE LEFT HAND SIDE OF THE FRONT AND BACK SIDE DOOR RIGIDLY FIXED BY REVENING ETC.
9	ALL THE NUT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF STAINLESS STEEL ONLY.
10	DOORS SHALL BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1992.

**MAHARASHTRA STATE ELECTRICITY
DISTRIBUTION COMPANY LTD.**

LOA NO.SPIT-

**TITLE : SPECIFICATION OF MINI L.T. PILLAR. (MS/SMC)
SUITABLE FOR 3 PHASE 50 C/S. 440 VOLTS. A.C.**

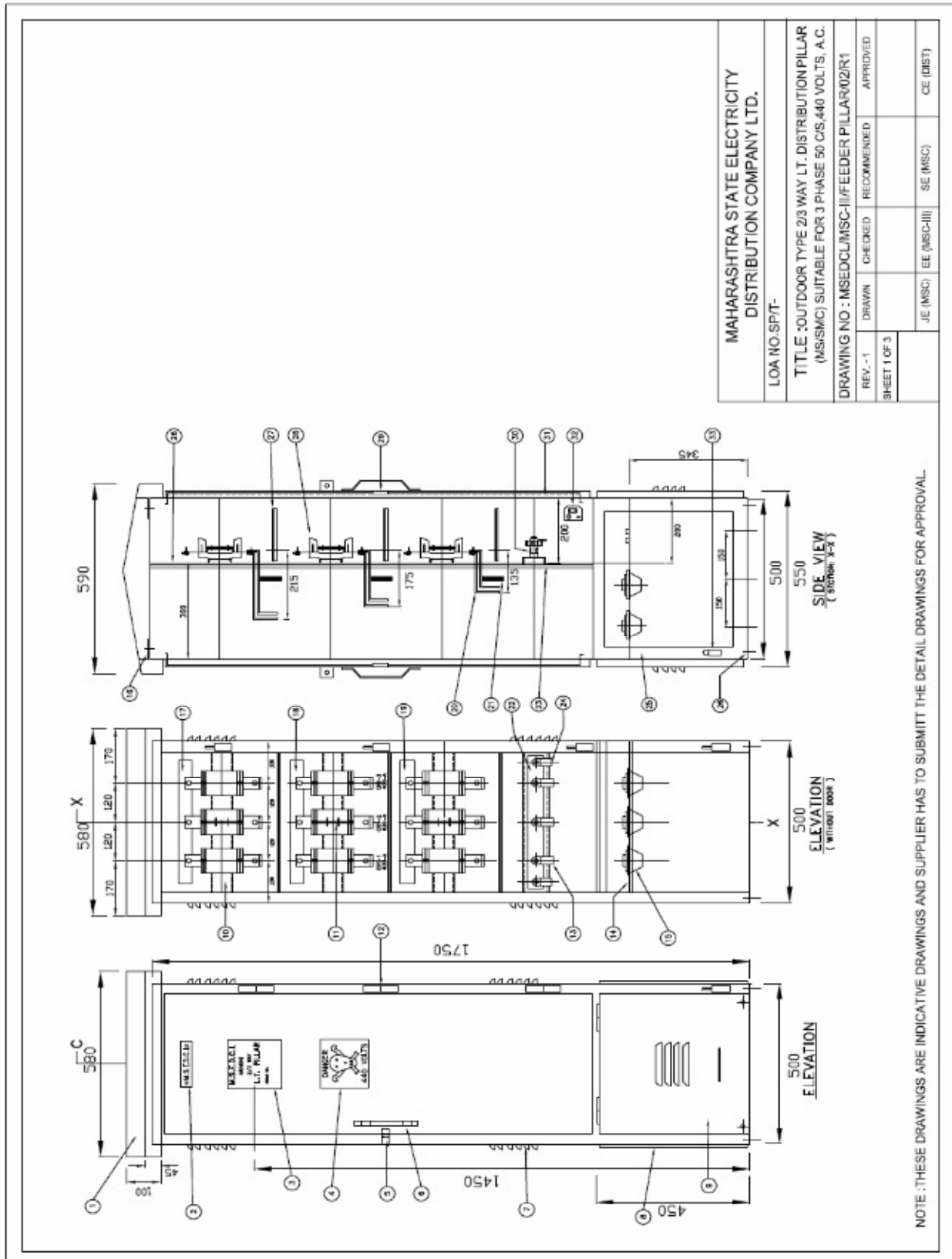
DRAWING NO : MSEDCL/MSD-II/MB 01/R1

REV. -1	DRAWN	CHECKED	RECOMMENDED	APPROVED
SHEET 2 OF 2				
	JE (MSC)	EE (MSC-II)	SE (MSC)	CE (JST)

NOTE :THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

SPECIFICATION OF 2/3 WAY L.T. DISTRIBUTION PILLAR.

1	OUTDOOR TYPE 2/3 WAY L.T. DISTRIBUTION PILLAR 800 AMPS SUITABLE FOR 3 PHASE, 50 C/S, 440 VOLTS, 3 PHASE, 300A, A.C. SYSTEM, WITH ALL BUSBARS.
2	THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 10 GAUGE STEEL/SMC SHEET WITH SLATING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3MM GAP USING 3MM WASHER WELDED TO BODY/LOWNERS WITH STAINLESS STEEL WIRE MESH INSIDE.
3	TO BODY/LOWERS OF THE PILLAR SHOULD BE PROVIDED WITH M.S. SINGLE FRAME OF 50X50X6 MM THK. THK. AND COVERED BY 10 GAUGE M.S./SMC SHEET WITH HEAVY DUTY 4 BRASS HINGES AT FRONT & BACK. COVERS HAVING LOWERS WITH STAINLESS STEEL WIRE MESH INSIDE TO BE PROVIDED AT BOTH SIDE OF PEDISTAL WITH BOLTED ARRANGEMENT. M.S./SMC COVERS SHOULD BE PROVIDED WITH BLACK PAINT.
4	AFTER CARRING OUT NECESSARY ANTI-CORROSION TREATMENT THE FEEDER PILLAR SHOULD BE PAINTED BY OPEN BAKED PAINT (NOT BY AIR DRY PAINTING) WITH POST OFFICE RED COLOUR FROM INSIDE AND OUT SIDE OF BODY AND BOTTOM PART WITH ANTI CORROSION BLACK COLOUR FROM INSIDE AND OUTER SIDE (FOR MS CIRCLE).
5	THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS PHINGES WITH STEEL PIN AND SLEEVE ON EACH DOOR AND M.S./SMC HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 135° FULLY GREASED GLOBE TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED HAVING THREE POSITION LOCKING ON BOTH THE DOORS WITH TWO KEYS FOR PADLOCKING OF DOOR. ANGLE CLAY SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK.
6	THE OVER ALL ARRANGEMENT SHOULD BE VERMIN PROOF AND ALSO WATER PROOF.
7	INSIDE THE PILLAR TWO COMPARTMENTS SHOULD BE FORMED BY USING ASBESTOS SHEET SEPARATORS. REAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT PORTION WILL BE USED FOR FUSE MOUNTING. SEPARATELY IN BETWEEN PHASES 'R'-Y-B' & 'Y'-B' & 'B' 6MM THK ASBESTOS SHEET SUBSIDIARIES SHOULD BE PROVIDED.
8	ELECTROLYTIC ALUMINIUM BUSBAR OF SIZE 60 X 10 MM 1 NO PER PHASE DULY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R, Y, B PHASE SHOULD BE USED. FOR NEUTRAL ONE BUSBAR OF ALUMINIUM SIZE 40 X 6 MM SHOULD BE USED WITH BLACK EPOXY PAINT.
9	1 NO. PER PHASE OF 630 AMPS PORCELAIN FUSE BASES WITH REMOVABLE TYPE ELECTROLYTIC COPPER SILVER PLATED SOLID LINKS SHOULD BE USED FOR INCOMING. FOR OUTGOING CABLES, FUSE BASES OF 630 AMPS PORCELAIN FUSE BASES SUITABLE FOR STANDARD L.T. HVC FUSES SHOULD BE USED.
10	ELECTROLYTIC ALUMINIUM STRIPS ARRANGEMENTS SUITABLE FOR CONNECTING OUTGOING CABLE BY MEANS OF COMPRESSION TYPE ALUMINIUM LUGS AS SHOWN IN THE DRAWING SHOULD BE PROVIDED PROPER SIZE S.S. NUT BOLT WITH S.S. WASHER SHOULD BE PROVIDED FOR EACH CIRCUIT.
11	3 MM THK M.S./SMC GLAND FLATES OF SAME WIDTH-3 NOS. WITH FLANGE TYPE BRASS CABLE GLANDS OF SUITABLE SIZE SHOULD BE PROVIDED. THESE M.S./SMC GLAND PLATES SHOULD HAVE LOWERS WITH STAINLESS STEEL WIRE MESH FITTED TO THEM TO PROVIDED PROPER VENTILATION.
12	THE ILLUMINATORY LAMP BY DOOR OPERATED ON/OFF SWITCH DULY WIRED AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR.
13	12 ISOLATED TAMP PLATE WITH M.S. STEEL, 2/3 WAY L.T. PILLAR AND ORDER NO MARKED ON IT, SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE OF THE FRONT DOOR. ENAMELLED 'DANGER' BOARD SHOULD BE DISPLAYED ON THE LEFT HAND SIDE OF THE FRONT AND BACK SIDE DOOR RIGIDLY FIXED BY ROVETING ETC.
14	ALL THE NUT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
15	DOORS SHALL BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1992.

**MAHARASHTRA STATE ELECTRICITY
DISTRIBUTION COMPANY LTD.**

LOA NO.SP/IT-

TITLE : SPECIFICATION OF 2/3 WAY L.T. DISTRIBUTION PILLAR.
(MS/SMC) SUITABLE FOR 3 PHASE 50 C/S, 440 VOLTS, A.C.

DRAWING NO : MSEDCL/MSCL/IFFEEDER PILLAR/02/R1

REV. -1	DRAWN	CHECKED	RECOMMENDED	APPROVED
SHEET 3 OF 3				
	JE (MSCL)	EE (MSCL-III)	SE (MSCL)	CE (DIST)

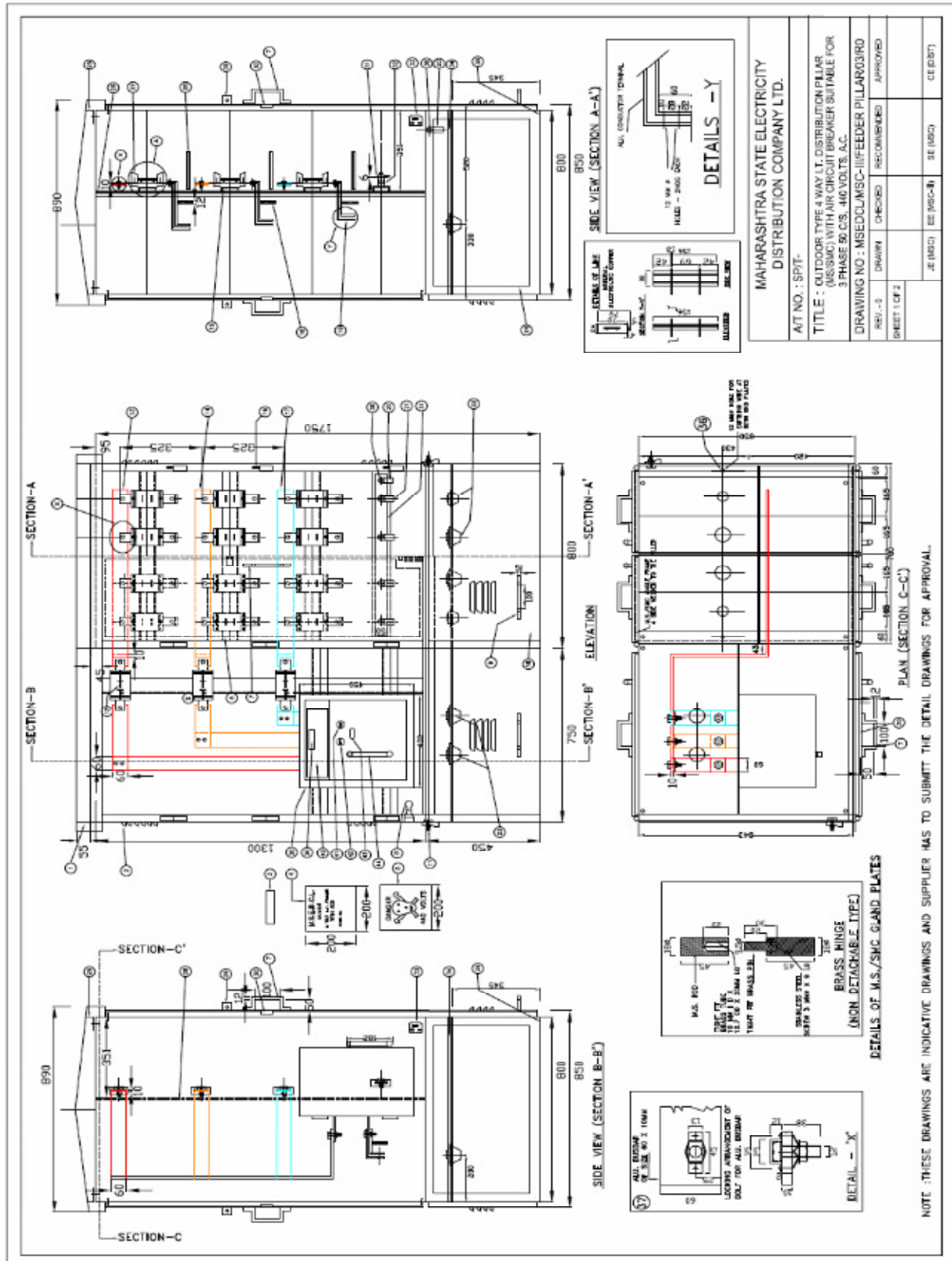
LEGEND

1	SLATING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND CAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION
2	MANUFACTURER'S NAME PLATE AT TOP OF THE DOOR.
3	ENAMEL NAME PLATE WITH M.S. STEEL, 2/3 WAY L.T. PILLAR AND ALSO ORDER NO. MARKED ON IT SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE DOOR. SIZE : 200 X 200 MM.
4	ENAMELLED DANGER BOARD ON FRONT & BACK LEFT HAND SIDE DOOR SIZE 200 X 150 MM.
5	ENAMELLED ANGLE CLAY OF 38 X 38 X 3 MM THK WITH 12 MM Ø HOLE SHOULD BE PROVIDED FOR PADLOCK.
6	DOOR HANDLE MADE FROM 12 MM Ø M.S./SMC ROUNDED WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
7	LOWERS WITH STAINLESS STEEL WIRE MESH INSIDE.
8	BOLTED COVER OF 10 GAUGE M.S./SMC SHEET FIXED TO THE BOTH SIDE OF PEDISTAL.
9	FOUR SIDE BOTTOM LOWERS SHOULD BE PROVIDED OF 10 GAUGE M.S./SMC SHEET AND WITH BLACK PAINT. LOWERS AND BRASS PHINGES WITH STEEL PIN AND SLEEVE ON EACH DOOR AND M.S./SMC HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 135° FULLY GREASED GLOBE TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED HAVING THREE POSITION LOCKING ON BOTH THE DOORS WITH TWO KEYS FOR PADLOCKING OF DOOR. ANGLE CLAY SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK.
10	60 X 20 X 3.15 MM THK M.S./SMC CHANNEL FOR MOUNTING FUSE BASE.
11	630 AMPS, 600 VOLTS SOLID LINKS REMOVABLE TYPE ELECTROLYTIC COPPER. FOR INCOMING-3 NOS (CORRODUTED LINKS)
12	HEAVY DUTY THREE BRASS HINGES FOR EACH DOOR WITH BRASS STAINLESS STEEL PIN & SLEEVES.
13	NON DETACHABLE TYPE.
14	SUITABLE LUGS ALUMINIUM COMPRESSION TYPE - 3 NOS.
15	3 MM THK. M.S./SMC PLATE FOR MOUNTING CABLE GLANDS.
16	FLANGED TYPE BRASS CABLE GLANDS SUITABLE FOR 3.5C/ 240 MM IN CABLE-1 NO AND 3.5C/170MM IN CABLE - 2 NOS.
17	10 MM Ø STUD-4 NOS TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.
18	ELECTROLYTIC ALUMINIUM BUSBAR OF 40 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR 'R' PHASE.
19	ELECTROLYTIC ALUMINIUM BUSBAR OF 40 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR 'Y' PHASE.
20	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR 'B' PHASE.
21	CONDUCTOR TERMINALS TO SUIT STANDARD FORMATION OF CABLE COMES SIZE FOR 630A INCOMER 40 X 6 MM DOUBLE TERMINALS.
22	BAKELITE STRIP FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM THK.
23	NEUTRAL ELECTROLYTIC ALUMINIUM BUSBAR 40 X 6 MM- 1 NO. DULY PAINTED WITH EPOXY BLACK PAINT.
24	40 X 20 X 3.15 MM THK M.S./SMC ANGLE -2 NOS. FOR MOUNTING FUSE BASE CHANNEL.
25	LUG FOR EARTH ALUMINIUM COMPRESSION TYPE 2 NOS.
26	50 X 50 X 6 MM THK. M.S./SMC ANGLE FRAME FOR PEDISTAL ONLY.
27	12 MM HOLES 14 MM Ø SUITABLE FOR 12.5 MM Ø FOUNDATION BOLTS.
28	ANGLE FOR SUPPORTING ASBESTOS CEMENT SHEET 6 MM THK. (TO FORMED TWO SEPRATE COMPARTMENT)
29	FUSE HOLDER (FOR DETAILS REFER OUR DRG. NO. 0/79/0056A)
30	GLOBE TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED THREE POSITION ON BOTH DOORS.
31	PORCELAIN BASE SUPPORTS FOR NEUTRAL BUSBAR
32	MS/SMC CIRCLE SHALL BE PROVIDED WITH SMC DOORS ONLY.
33	ILLUMINATING BOARD WITH S. P SWITCH-SA, CUTOFF AND THREE 'AN SOCKET-SA ILLUMINATING LAMP POINT 250 V. OPERATED BY DOOR PANELS THROUGH ONE HEAVY DUTY S P SWITCH SHOULD BE PROVIDED.
34	EARTHING TERMINAL WITH ALLU LUG AT BOTH SIDES.
35	12 MM Ø HOLE FOR EARTH CONNECTION AT BOTH END PLATES.
36	ALUMINIUM BUSBAR ARE FITTED 5.5 HEX. BOLTS LOCKED BY WRETING BRACKETS ON BUSBAR

NOTE :THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL.

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

LEGENDS		TECHNICAL SPECIFICATION OF 4 WAY L.T. DISTRIBUTION PILLAR WITH ACB.	
1	SLANTING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND CAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION	1	OUTDOOR TYPE 4 WAY L.T. DISTRIBUTION PILLAR WITH ACB SUITABLE FOR 3 PHASE, 50 C/S, 440 VOLTS A.C. SYSTEM.
2	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE	2	THE FEEDER PILLAR SHOULD BE IMPORTED OUT OF 4 MM STEEL/SMC SHEET WITH SLANTING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WISHER
3	ENAMELLED NAME PLATE AT THE TOP OF THE MIDDLE DOOR	3	MELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE
4	ENAMELLED NAME PLATE WITH M.S./C.I. MOUNTING 4 WAY L.T. PILLAR WITH ACB AND ORDER NO. MARKED ON E. IT SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE DOOR. SIZE : 200 X 200 MM.	4	AFTER CARRYING OUT NECESSARY ANT-CORROSIVE TREATMENT, THE MS FEEDER PILLAR SHOULD BE PAINTED BY OVEN BAKED (NOT BY AIR DRY PAINTING) WITH POST OFFICE RED COLOUR AND BOTTOM PART WITH BLACK COLOUR.
5	ENAMELLED DANGER BOARD ON FRONT & BACK MIDDLE DOOR SIZE 200 X 200 MM.	5	THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS. LOCKS EACH DOOR SHOULD OPEN BY MINIMUM 1ST FULLY OPENED DOOR. TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED, THREE POSITION (LOCKING ON BOTH THE DOORS, TWO KEYS FOR EACH LOCK SHOULD BE PROVIDED WITH EACH PILLAR. IN ADDITION, PROPER LATCHING OF ANGLE CLAY SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK THE OVER ALL ARRANGEMENT SHOULD BE VISIBLE INSIDE AND ALSO VISIBLE OUTSIDE.
6	MS/SMC CUMBULE SHALL BE PROVIDED WITH SMC DOORS ONLY.	6	INSIDE THE PILLAR TWO COMPARTMENTS SHOULD BE FORMED BY USING ASBESTOS SHEET SEPARATORS. REAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT WILL BE USED FOR FUSE REPLACEMENT.
7	DOOR HANDLE MADE FROM 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE MELDED TO THE DOOR.	7	ELECTROLYTIC ALUMINUM BUSBAR OF SIZE 50 X 10 TO MM-1 NO DULY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R.T.B. PHASE SHOULD BE USED. FOR NEUTRAL, 1 NO. ALUMINUM BUSBAR OF SIZE 50 X 6 MM BLACK EPOXY PAINT SHOULD BE USED.
8	LOCKING HANDLE FROM 250 V OPERATED BY DOOR PARTS THROUGH ONE HEAVY DUTY 5 P SWITCH AND 50 MM CLEARANCE MELDED TO THE DOOR.	8	300 AMPS PORCELAIN FUSE BASE WITH SOLID LINKS. REMOVABLE TYPE OF ELECTROLYTIC COPPER SHOULD BE USED. COPPER CONTACTS SUITABLE FOR STANDARD LT. FRC TYPES SHOULD BE USED.
9	AND 50 MM CLEARANCE MELDED TO THE DOOR.	9	TO CORROSION RESISTANT TYPE. INSULATION SUITABLE FOR CONNECTIONS INCLUDING AIR OUTGOING CABLE. FOR USE OF INSULATION, M.S. CABLE SHALL BE USED. INSULATION SHALL BE PROVIDED. PROVIDE 500 S.S. NOT DULY WITH S.S. WISHER SHOULD BE PROVIDED FOR EACH DOOR.
10	FOUR SIDE BOTTOM COVERS SHOULD BE PROVIDED OF 4 MM M.S./SMC SHEET AND WITH BLACK PAINT. INSULATION SUITABLE FOR CONNECTIONS INCLUDING AIR OUTGOING CABLE. FOR USE OF INSULATION, M.S. CABLE SHALL BE USED. INSULATION SHALL BE PROVIDED. PROVIDE 500 S.S. NOT DULY WITH S.S. WISHER SHOULD BE PROVIDED FOR EACH DOOR.	10	4 MM THICK M.S./SMC GLAND PLATES OF SAME WIDTH-4 NOS. WITH PLANGED TYPE BRASS CABLE GLANDS OF SUITABLE SIZE SHOULD BE PROVIDED THESE M.S./SMC GLAND PLATES SHOULD HAVE THE LOUVERS WITH STAINLESS STEEL WIRE MESH FITTED TO THEM TO PROVIDE PROPER VENTILATION.
11	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE BOLTED ARRANGEMENT PROVIDED FOR FRING BOTH SIDE COVERS	11	THE ILLUMINATION LAMP BY DOOR OPERATED ON/OFF SWITCH DULY WIRED AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR
12	EARTHING TERMINAL WITH ALU LUG AT BOTH SIDES	12	ENAMELLED NAME PLATE WITH M.S./C.I. MOUNTING 4 WAY L.T. PILLAR WITH ACB AND ORDER NUMBER MARKED ON IT, SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE FRONT DOOR. ENAMELLED 'DANGER' BOARD SHOULD BE DISPLAYED ON THE LEFT HAND FRONT AND BACK DOOR. RIGIDLY FIXED BY WELDING ETC.
13	630 AMPS, 800 VOLTS SOLID LINKS REMOVABLE TYPE ELECTROLYTIC COPPER. FOR INCOMING-3 NOS (CORRUGATED LINKS)	13	ALL THE NUT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
14	ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY RED PAINT FOR ' R ' PHASE.	14	3 PHASE, 800 AMPS, 440 V, 50 Hz WITH METERING DISPLAY ARRANGEMENT
15	ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY YELLOW PAINT FOR ' Y ' PHASE.	15	DOORS SHALL BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1992.
16	60 X 20 X 3.15 MM THK. M.S./SMC CHANNEL FOR MOUNTING FUSE BASE		
17	HEAVY DUTY THREE BRASS PIVOTS FOR EACH DOOR WITH NON DETACHABLE TYPE BRASS STAINLESS STEEL PIN & SLEEVES.		
18	ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY BLUE PAINT FOR ' Y ' PHASE.		
19	EMALITE STRIP FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM THK.		
20	CONDUCTOR TERMINAL TO SAT STAGGERED FORMATION OF CABLE CORES		
21	LUG FOR EARTH. ALUMINUM COMPRESSION TYPE - 2 NOS.		
22	SUITABLE TYPE BRASS CABLE GLANDS SUITABLE FOR 3 1/2 C X 240 MM Ø CABLE-2 NOS. AND 3 1/2 C X 120 MM Ø CABLE - 2 NOS.		
23	PLANGED TYPE BRASS CABLE GLAND SUITABLE FOR 3 1/2 C X 300 MM Ø OR 400 MM Ø CABLE 2 NOS.		
24	50 X 50 X 6 MM THK. M.S./SMC ANGLE FRAME FOR PAREASTAL ONLY.		
25	10 MM Ø Ø100 -6 NOS TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.		
26	40 X 20 X 3.15 MM THK. M.S./SMC ANGLE -2 NOS. FOR MOUNTING FUSE BASE CHANNEL.		
27	FUSE HOLDER		
28	ANGLE FOR SUPPORTING ASBESTOS SHEET 6 MM THK. TO FORM TWO SEPARATE COMPARTMENT.		
29	WELDED ANGLE 38 X 38 X 3 MM THK. CLEET WITH 12 MM Ø HOLE		
30	COARSE TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED. THREE POSITION ON BOTH DOORS.		
31	INSURAL ELECTROLYTIC ALUMINUM BUSBAR SIZE 50 X 6 MM- 1 NO. WITH BLACK EPOXY PAINT.		
32	PORCELAIN BASE SUPPORTS FOR NEUTRAL BUSBAR- 3 NOS.		
33	LIGHTING BOARD WITH 5 P SWITCH-5A, OUTPUT AND THREE PIN SOCKET-5A		
34	30 X 30 X 3 MM THK. M.S./SMC ANGLE FOR MOUNTING 4 MM THK. M.S. CABLE GLAND PLATES		
35	6 NOS. 30 X 30 X 3 MM THK. M.S./SMC ANGLE FOR MOUNTING 4 MM THK. M.S. CABLE GLAND PLATES.		
36	4 NOS. 30 X 30 X 3 MM THK. M.S./SMC ANGLE FOR MOUNTING 4 MM THK. M.S. CABLE GLAND PLATES.		
37	ALUMINUM BUSBAR ARE FITTED 3.5 HOLE. BOLT LOCKED BY RINGING BRACKETS ON BUSBAR		
38	AIR CIRCUIT BREAKER 800AMP/1000AMP/1250AMP (AS PER REQUIREMENTS)		
39	METERING DISPLAY		
40	NAME PLATE OF AIR CIRCUIT BREAKER		
41	PUSH BUTTON 'ON'		
42	PUSH BUTTON 'OFF'		
43	ON/OFF INDICATOR		
44	CHANGING HANDLE		

NOTE : THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMIT THE DETAIL DRAWINGS FOR APPROVAL.

MAHARASHTRA STATE ELECTRICITY DISTRIBUTION COMPANY LTD.			
AT NO.: SPT-			
TITLE: OUTDOOR TYPE 4 WAY L.T. DISTRIBUTION PILLAR (M.S/SMC) WITH AIR CIRCUIT BREAKER SUITABLE FOR 3 PHASE 50 C/S, 440 VOLTS, A.C.			
DRAWING NO : MSEDCL/MS-C-II/FEEDER PILLAR/03/R0			
REV.-0	DRAWN	CHECKED	APPROVED
SHEET 2 OF 2			
	EE (MSC)	EE (MSC-II)	SE (MSC)
			CE (DIST)

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

**TECHNICAL SPECIFICATION OF
4 WAY L.T. DISTRIBUTION PILLAR.**

LEGEND

1	SLANTING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND CAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION
2	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE
3	MAIN PANEL NAME PLATE AT THE TOP OF LEFT HAND DOOR
4	ENAMELLED NAME PLATE WITH 'M.S.E.D.C.L. MUMBAI 4 WAY L.T. PILLAR AND ORDER NO. MARKED ON IT. IT SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE DOOR. SIZE : 200 X 200 MM.
5	ENAMELLED DANGER BOARD ON FRONT & BACK LEFT HAND SIDE DOOR SIZE 200 X 200 MM.
6	M.S/SMC CIRCULAR SHALL BE PROVIDED WITH SMC DOORS ONLY.
7	DOOR HANDLE MADE FROM 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
8	ILLUMINATING LAMP POINT 250 V OPERATED BY DOOR PANELS THROUGH ONE HEAVY DUTY S.P. SWITCH
9	HANDLE FOR BOTTOM COVER MADE OUT OF 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
10	FOUR SIDE BOTTOM COVERS SHOULD BE PROVIDED OF 4 MM M.S./SMC SHEET AND WITH BLACK PAINT. THE FRONT AND BACK COVERS FIXED BY HEAVY DUTY BRASS HINGES - 3 NOS EACH COVER HAVING LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE BOLTED ARRANGEMENT PROVIDED FOR FLYING BOTH SIDE COVERS
11	ERTHING TERMINAL WITH ALU LUG AT BOTH SIDES
12	630 AMPS, 600 VOLTS SOLID LINKS REMOVABLE TYPE ELECTROLYTIC COPPER, FOR INCOMING-3 NOS (CORRUGATED LINKS)
13	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY RED PAINT FOR ' R ' PHASE.
14	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY YELLOW PAINT FOR ' Y ' PHASE.
15	60 X 20 X 3.15 MM THK. M.S/SMC CHANNEL FOR MOUNTING FUSE BASE.
16	HEAVY DUTY THREE BRASS HINGES FOR EACH DOOR WITH NON DETACHABLE TYPE STAINLESS STEEL PIN & SLEEVES.
17	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR ' B ' PHASE.
18	BAKELITE STRIP FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM. THK.
19	CONDUCTOR TERMINAL TO SUIT STAGGERED FORMATION OF CABLE CORES.
20	LUGS FOR EARTH. ALUMINIUM COMPRESSION TYPE - 2 NOS.
21	SUITABLE LUGS ALUMINIUM COMPRESSION TYPE - 4 NOS
22	FLANGED TYPE BRASS CABLE GLANDS SUITABLE FOR 3/2 C X 240 MM Ø CABLE-1 NOS. AND 3 1/2 C X 120 MM Ø CABLE - 2 NOS.
23	FLANGED TYPE BRASS CABLE GLAND SUITABLE FOR 3/2 C X 300 MM Ø OR 400 MM Ø CABLE 2 NOS.
24	50 X 50 X 6 MM THK. M. S/SMC ANGLE FRAME FOR PADESTAL ONLY.
25	10 MM Ø STUD -8 NOS. TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.
26	40 X 20 X 3.15 MM THK M.S./SMC ANGLE -2 NOS. FOR MOUNTING FUSE BASE CHANNEL
27	FUSE HOLDER
28	ANGLE FOR SUPPORTING ASBESTOS SHEET 6 MM THK. TO FORM TWO SEPERATE COMPARTMENT.
29	WELDED ANGLE 38 X 38 X 3 MM THK CLEET WITH 12 MM Ø HOLE
30	GOURD TYPE LOCKING ARRANGEMENT CENTRILY OPERATED THREE POSITION ON BOTH DOORS.
31	NEUTRAL ELECTROLYTIC ALUMINIUM BUSBAR SIZE 50 X 6 MM- 1 NO. WITH BLACK EPOXY PAINT.
32	PORCELAIN BASE SUPPORTS FOR NEUTRAL BUSBAR- 3 NOS.
33	LIGHTING BOARD WITH S. P SWITCH-2A, CUTOFF AND THREE PIN SOCKET-2A
34	50 X 50 X 5 MM THK M.S./SMC ANGLE FOR MOUNTING 4 MM THK. M.S./SMC CABLE GLAND PLATES
35	8 NOS HOLES 14 MM Ø SUITABLE FOR 12.5 MM Ø FOUNDATION BOLTS.
36	12 MM Ø HOLE FOR EARTH CONNECTION AT BOTH END PLATES.
37	ALUMINIUM BUSBAR ARE FITTED S.S HEX. BOLTS LOCKED BY RIVETING BRACKETS ON BUSBAR

1	OUTDOOR TYPE 4 WAY L.T. DISTRIBUTION PILLAR SUITABLE FOR 3 PHASE, 50 C/S, 440 VOLTS A.C. SYSTEM.
2	THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 4 MM STEEL/SMC SHEET WITH SLANTING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WASHER WELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
3	AFTER CARRING OUT NECESSARY ANTI-CORROSIVE TREATMENT, THE MS FEEDER PILLAR SHOULD BE PAINTED BY OVEN BAKED (NOT BY AIR DRY PAINTING) WITH POST OFFICE RED COLOUR AND BOTTOM SKIRT WITH BLACK COLOUR.
4	THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS HINGES WITH STEEL PINS ON EACH DOOR AND M.S./SMC HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 130° FULLY GREASED COOPER TYPE LOCKING ARRANGEMENT CENTRILY OPERATED, THREE POSITION LOCKING ON BOTH THE DOORS. TWO KEYS FOR EACH LOCK SHOULD BE PROVIDED WITH EACH PILLAR. IN ADDITION, PROPER LATCHING OF ANGLE CLEET SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK. THE OVER ALL ARRANGEMENT SHOULD BE VENTILATION PROOF AND ALSO WATER PROOF.
5	INSIDE THE PILLAR, TWO COMPARTMENTS SHOULD BE FORMED BY USING ASBESTOS SHEET SEPARATORS. REAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT WILL BE USED FOR FUSE REPLACEMENT.
6	ELECTROLYTIC ALUMINIUM BUSBAR OF SIZE 60 X 10 MM-1 NO DULY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R.T.B. PHASE SHOULD BE USED. FOR NEUTRAL 1 NO. ALUMINIUM BUSBAR OF SIZE 50 X 6 MM BLACK EPOXY PAINT SHOULD BE USED.
7	630 Amp PORCELAIN FUSE BASE WITH SOLID LINKS . REMOVABLE TYPE OF ELECTROLYTIC COPPER SHOULD BE USED COPPER CONTACTS SUITABLE FOR STANDARD LT. -HRC FUSES SHOULD BE USED.
8	ELECTROLYTIC ALUMINIUM STRIPS ARRANGEMENTS SUITABLE FOR CONNECTING INCOMING AND OUTGOING CABLE BY MEANS OF COMPRESSION TYPE ALUMINIUM LUGS AS SHOWN IN THE DRAWING SHOULD BE PROVIDED. PROPER SIZE S.S NUT BOLT WITH S.S WASHER SHOULD BE PROVIDED FOR EACH CIRCUIT.
9	4 MM THK M.S./SMC GLAND PLATES OF SAME WIDTH-4 NOS WITH FLANGED TYPE BRASS CABLE GLANDS OF SUITABLE SIZE SHOULD BE PROVIDED THESE M.S./SMC GLAND PLATES SHOULD HAVE THE LOUVERS WITH STAINLESS STEEL WIRE MESH FITTED TO THEM TO PROVIDE PROPER VENTILATION.
10	THE ILLUMINATION LAMP BY DOOR OPERATED ON/OFF SWITCH DULY WIRED AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR
11	ENAMELLED NAME PLATE WITH 'M.S.E.D.C.L. MUMBAI 4 WAY L.T. -PILLAR ' AND THE ORDER NUMBER MARKED ON IT, SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE FRONT DOOR. ENAMELLED 'DANGER' BOARD SHOULD BE DISPLAYED ON THE LEFT HAND FRONT AND BACK DOOR RIGIDLY FIXED BY RIVETING ETC.
12	ALL THE NUT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
13	DOORS SHALL BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1992.

**MAHARASHTRA STATE ELECTRICITY
DISTRIBUTION COMPANY LTD.**

AT NO.: SP/T-

**TITLE : SPECIFICATION OF OUTDOOR TYPE
4 WAY L.T. DISTRIBUTION PILLAR (MS/SMC)
SUITABLE FOR 3 PHASE 50 C/S 440 VOLTS. A.C. .**

DRAWING NO : MSEDCL/MSCH/FEEDER PILLAR/04R1

REV. -1	DRAWN	CHECKED	RECOMMENDED	APPROVED
SHEET 3 OF 3				
	EE (MSC)	EE (MSC-II)	SE (MSC)	CE (DIST)

NOTE :THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL.

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

6/8 WAY L.T. DISTRIBUTION PILLAR WITH ACB.

TECHNICAL SPECIFICATION OF

- 1 OUTDOOR TYPE 6/8 WAY L.T. DISTRIBUTION PILLAR WITH ACB 1000 AMPS SUITABLE FOR 3 PHASE, 50 C/S, 440 VOLTS A.C. SYSTEM.
- 2 THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 4 MM STEEL/SMC SHEET WITH SLANTING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WASHER WELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
- 3 AFTER CARRYING OUT NECESSARY ANTI-CORROSIVE TREATMENT, THE MS FEEDER PILLAR SHOULD BE PAINTED BY OVEN BAKED (NOT BY AIR DRY PAINTING) WITH POST OPTIVE RED COLOUR AND BOTTOM PART WITH BLACK COLOUR.
- 4 THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS LATCHES WITH STEEL PIN ON EACH DOOR AND MS/SMC HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 135° FULLY OPENED DOOR, TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED, THREE POSITION LOCKING ON BOTH THE DOORS. TWO KEYS FOR EACH LOCK SHOULD BE PROVIDED WITH EACH PILLAR. IN ADDITION, PROPER LATCHING OF ANGLE CLAY SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK THE OVER ALL ASSEMBLY SHOULD BE JENSEN PROOF AND ALSO WATER PROOF.
- 5 INSIDE THE PILLAR, TWO COMPARTMENTS SHOULD BE FORMED BY USING ASBESTOS SHEET SEPARATIONS. REAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT WILL BE USED FOR FUSE REPLACEMENT.
- 6 ELECTROLYTIC ALUMINUM BUSBAR OF SIZE 50 X 10 MM-1 NO DULY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R.T.B. PHASE SHOULD BE USED. FOR NEUTRAL 1 NO. ALUMINUM BUSBAR OF SIZE 50 X 8 MM BLACK EPOXY PAINT SHOULD BE USED.
- 7 600 AMPS PORCELAIN FUSE BASE WITH GOLD LING - REMOVABLE TYPE OF ELECTROLYTIC COPPER SHOULD BE USED. COPPER CONTACTS SUITABLE FOR STANDARD 15, HRC FUSES SHOULD BE USED.
- 8 ELECTRICAL ALUMINUM CABLE BRACKETMENTS SUITABLE FOR CABLES INCLUDING HANG OUTSING CABLE BY MEANS OF COMPRESSION TYPE ALUMINUM LUGS SHOWN IN THE DRAWING SHOULD BE PROVIDED. PROTECTIVE SIZE 3/4" BOLT WITH 3.5 WASHER SHOULD BE PROVIDED FOR EACH BRACKET.
- 9 4 MM THICK MS/SMC CABLE GLAND PLATES OF SAME WIDTH-4 NOS WITH FLANGED TYPE BRASS CABLE GLANDS OF SUITABLE SIZE SHOULD BE PROVIDED THESE MS/SMC GLAND PLATES SHOULD HAVE THE LOUVERS WITH STAINLESS STEEL WIRE MESH FITTED TO THEM TO PROVIDE PROPER VENTILATION.
- 10 THE ILLUMINATION LAMP BY DOOR OPERATED ON/OFF SWITCH DULY WROD AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR.
- 11 ENAMELLED NAME PLATE WITH "M.S.E.D.C.L. MUMBAI 6/8 WAY L.T. -PILLAR WITH ACB" AND THE ORDER NUMBER MARKED ON IT, SHOULD BE DISPLAYED ON THE MIDDLE SIDE FRONT DOOR. ENAMELLED "DANGER" BOARD SHOULD BE DISPLAYED ON THE MIDDLE SITE OF THE FRONT AND BACK DOOR RIGIDLY FIXED BY KEYETING ETC.
- 12 ALL THE NUT-BOLTS IN ELECTRICAL CIRCUIT SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
- 13 AIR CIRCUIT BREAKER SHALL BE 3 PHASE, 1000 AMPS, 440 V, 50 HZ WITH METEING DISPLAY ARRANGEMENT FOR SETTING/ALARM BUS BAR SLOES COPPER LINK OF 800 AMPS SHOULD BE PROVIDED ON FORELEIN FUSE BASE WITH CONTACTS OF 800 AMPS. THE LINK SHOULD BE WELDED ON ONE END TO THE CONTACT AND SHOULD HAVE INSULATED HANDLE ON THE OTHER END. THE FUSE BASE CHANNEL OF 60X20X3.15MM PIN AND TORMAL LONG TO BE WELDED TO THE MAIN INSC CHANNEL AS PER DETAILS SHOWN AT 'A'.
- 15 DOORS SHALL BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1992.

**MAHARASHTRA STATE ELECTRICITY
DISTRIBUTION COMPANY LTD.**

AT NO. : SPT-

**TITLE : OUTDOOR TYPE 6/8 WAY L.T. DISTRIBUTION PILLAR
(MS/SMC) WITH AIR CIRCUIT BREAKER SUITABLE FOR
3 PHASE 50 C/S, 440 VOLTS, A.C.**

DRAWING NO : MSEDCL/MSCH/ FEEDER PILLAR/05/R0

REV.-0	DRAWN	CHECKED	RECOMMENDED	APPROVED
SHEET 3 OF 3				
			EE (MSC)	SE (MSC)
				CE (DIST)

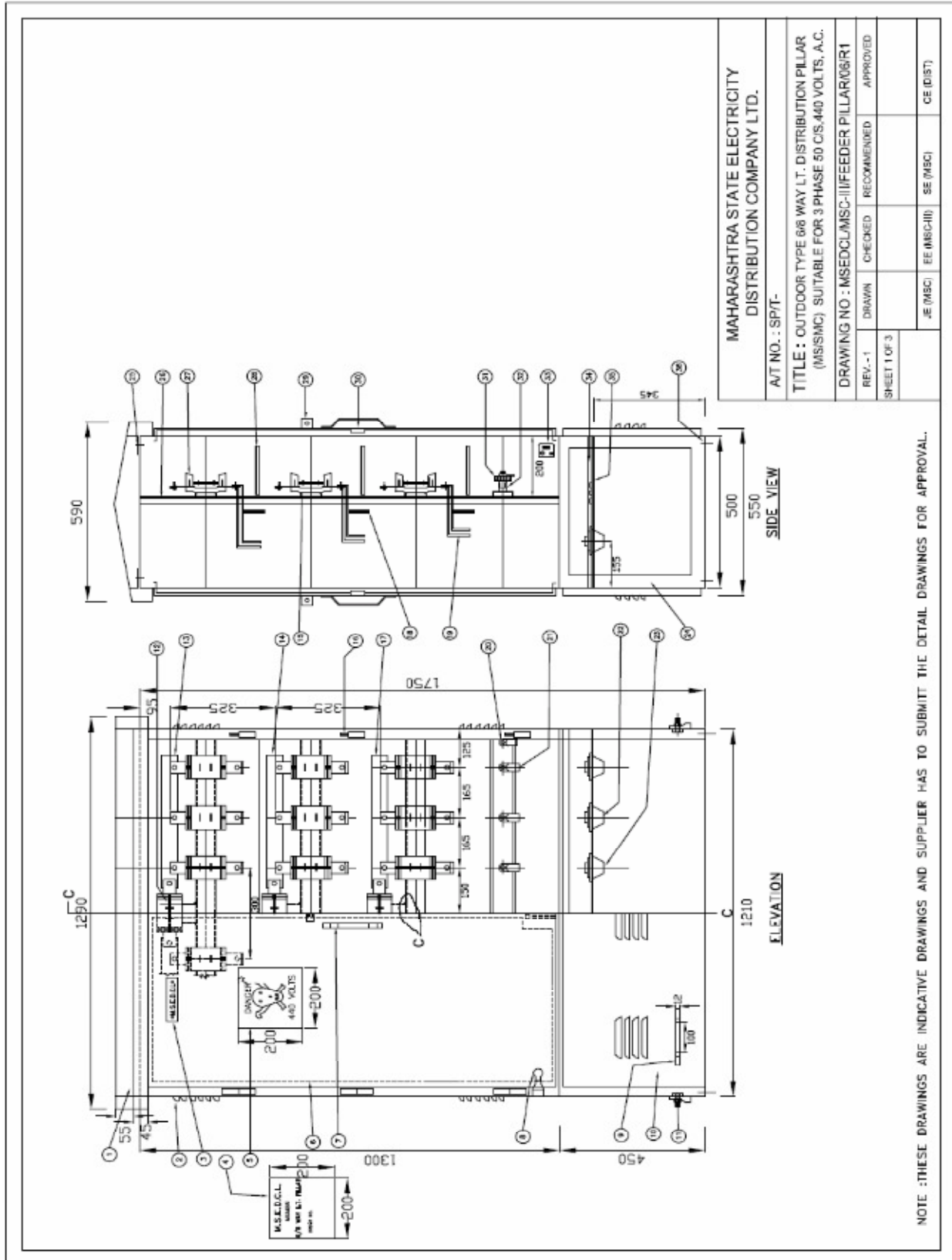
NOTE : THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL.

LEGENDS

- 1 SLANTING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND CAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION
- 2 LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE
- 3 MAIN PANEL NAME PLATE AT THE TOP OF THE MIDDLE DOOR
- 4 ENAMELLED NAME PLATE WITH "M.S.E.D.C.L. MUMBAI 6/8 WAY L.T. PILLAR WITH ACB AND ORDER NO. MARKED ON IT. IT SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE DOOR. SIZE : 200 X 200 MM.
- 5 ENAMELLED DANGER BOARD ON FRONT & BACK MIDDLE DOOR SIZE 200 X 200 MM.
- 6 MS/SMC CABLE SHALL BE PROVIDED WITH SMC DOORS ONLY
- 7 DOOR HANDLE MADE FROM 12 MM 6 MS/SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
- 8 TILTING LAMP POINT 250 V OPERATED BY DOOR PANELS THROUGH ONE HEAVY DUTY 5 P. SWITCH
- 9 HANDLE FOR BOTTOM COVER MADE OUT OF 12 MM 9 MS/SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR
- 10 FOUR BRONZ COVERS SHOULD BE PROVIDED OF 4 MM MS/SMC SHEET AND WITH BLACK PAINT. LOCKING HOLE FOR BRASS LATCHES SHALL BE PROVIDED IN THE DOOR. TWO KEYS FOR EACH LOCK SHOULD BE PROVIDED. LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE BOLDED ARRANGEMENT PROVIDED FOR FRING BOTH SIDE COVERS
- 11 EARTHING TERMINAL WITH ALU LUG AT BOTH SIZES
- 12 600 AMPS, 600 VOLTS SOLID LINES REMOVABLE TYPE ELECTROLYTIC COPPER. FOR INCOMING-3 NOS (CORRUGATED LINES)
- 13 ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY RED PAINT FOR " R " PHASE.
- 14 ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY YELLOW PAINT FOR " Y " PHASE.
- 15 60 X 20 X 3.15 MM THK. MS/SMC CHANNEL FOR MOUNTING FUSE BASE
- 16 HEAVY DUTY THREE BRASS PINNERS FOR EACH DOOR WITH NON DETACHABLE TYPE BRASS STAINLESS STEEL PIN & SLEEVES.
- 17 ELECTROLYTIC ALUMINUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR " B " PHASE
- 18 BARCLITE STRIP FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM THK.
- 19 CONDUCTOR TERMINAL TO SATI STAGGERED FORMATION OF CABLE CORDS.
- 20 LUG FOR EARTH. ALUMINUM COMPRESSION TYPE - 2 NOS.
- 21 SUITABLE LUGS ALUMINUM COMPRESSION TYPE - 8 NOS
- 22 FLANGED TYPE BRASS CABLE GLANDS SUITABLE FOR 3 1/2" C X 240 MM MM CABLE-2 NOS., 3 1/2" C X 180 MM MM CABLE - 2 NOS. AND 3 1/2" C X 300 MM MM OR 400 MM MM CABLE 2 NOS.
- 23 FLANGED TYPE BRASS CABLE GLAND SUITABLE FOR 3 1/2" C X 300 MM MM OR 400 MM MM CABLE 2 NOS.
- 24 50 X 50 X 6 MM THK. MS/SMC ANGLE FRAME FOR PORCELAIN ONLY.
- 25 10 MM 9 STUOL -6 NOS TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.
- 26 40 X 20 X 3.15 MM THK MS/SMC ANGLE -2 NOS. MOUNTING FUSE BASE CHANNEL
- 27 FUSE HOLDER
- 28 ANGLE FOR SUPPORTING ASBESTOS SHEET 6 MM THK. TO FORM TWO SEPERATE COMPARTMENT.
- 29 WELDED ANGLE 38 X 38 X 3 MM THK. CLUT WITH 12 MM 6 HOLE
- 30 COARSE TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED. THREE POSITION ON BOTH DOORS.
- 31 INSURAL ELECTROLYTIC ALUMINUM BUSBAR SIZE 50 X 8 MM- 1 NO. WITH BLACK EPOXY PAINT.
- 32 PORCELAIN BASE SUPPORTS FOR NEUTRAL BUSBAR- 3 NOS.
- 33 LIGHTING BULBS WITH 5 P SWITCH-5A, OUT PUT AND THREE PIN SOCKET-5A
- 34 50 X 30 X 3 MM THK MS/SMC ANGLE FOR MOUNTING 4 MM THK. MS/SMC CABLE GLAND PLATES
- 35 10 NOS HOLES FOR TIGHTENING OF NUTS AT BOTH ENDS
- 36 10 MM 4 HOLES FOR TIGHTENING OF NUTS AT BOTH ENDS
- 37 ALUMINUM BUSBAR ARE FITTED 3.5 HOLE BOLTS LOCKED BY RINGING BRACKETS ON BUSBAR
- 38 AIR CIRCUIT BREAKER (1000 AMP.) (AS PER REQUIREMENTS)
- 39 METEING DISPLAY
- 40 NAME PLATE OF AIR CIRCUIT BREAKER
- 41 PUSH BUTTON "ON"
- 42 PUSH BUTTON "OFF"
- 43 ON/OFF INDICATOR
- 44 CHIPPING HANDLE

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

TECHNICAL SPECIFICATION OF
6/8 WAY L.T. DISTRIBUTION PILLAR

- 1 OUTDOOR TYPE 6/8 AWG UL DISTRIBUTION PILLAR 800 AMPS SUITABLE FOR 3 PHASE, 50 CY, 440 VOLTS AC SYSTEM.
- 2 THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 4 MM STEEL/SMC SHEET WITH SLANTED ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WASHER WELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
- 3 THE BOTTOM PORTION OF THE PILLAR SHOULD BE PROVIDED WITH KESARIE FRAME OF 50X50X6 MM THK.
- 4 AND COVERED BY 4 MM MS/SMC SHEET WITH HEAVY DUTY 4 BRASS HINGES AT FRONT & BACK. COVERS HAVING LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE AT BOTH SIDE OF PERIPHER COVERED WITH BOLTED 4 MM MS/SMC SHEET. M.S COVERS SHOULD BE PROVIDED WITH BLACK PAINT THERE WILL BE NO ANGLE FRAME FOR TOP BODY OF THE PILLAR.
- 5 AFTER CARRING OUT NECESSARY ANT-CORROSION TREATMENT THE FEEDER PILLAR SHOULD BE PAINTED BY OPEN BARBED PAINT (NOT BY AIR DRY PAINTING) WITH PAST OFFICE RED COLOUR FROM INSIDE AND OUT SIDE OF BODY AND BOTTOM SKIRT WITH ANTI CORROSSIVE BLACK COLOUR FROM INSIDE AND OUT SIDE.
- 6 THE FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS HINGES WITH STEEL PINS AND SLEEVE ON EACH DOOR AND M.S/SMC HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD BE PROVIDED WITH AN ANTI RUST COATING. THE LOCKING ARRANGEMENT SHOULD BE OF LOCKING TYPE. SINGLE LOCK SHOULD BE PROVIDED ON THE FRONT & BACK DOOR. IN THE DOOR FOR PUTTING THE FEEDLOCK THE OVER ALL THICKNESS SHOULD BE VOTAIN PROOF AND ALSO WATER PROOF.
- 7 6 MM THK ASBESTOS SHEET LINING SHOULD BE PROVIDED ON INNER SIDE OF THE DOOR INSIDE THE PILLAR. TWO COMPARTMENTS SHOULD BE FORMED BY USING ASBESTOS SHEET SCRAPATORS. NEAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT PORTION WILL BE USED FOR FUSE REPLACEMENT SIMILARLY IN BETWEEN PHASES 'R-Y-B' & 'N' GND THK ASBESTOS SHEET SEPARATORS SHOULD BE PROVIDED.
- 8 ELECTRIC ALUMINIUM BUSBAR OF SIZE 60 X 10 MM 1 NO PER PHASE DAILY PAINTED WITH EPOXY PAINT RED YELLOW, BLUE FOR R, Y, B PHASE SHOULD BE USED. FOR NEUTRAL ONE BUSBAR OF ALUMINIUM SIZE 50 X 6 MM SHOULD BE USED WITH BLACK EPOXY PAINT.
- 9 8/30 Amps PORCELAN FUSE BASE WITH SOLID LINKS - REMOVABLE TYPE
- 10 COPPER CONTACTS SUITABLE FOR STANDARD LT. HRC FUSES SHOULD BE USED.
- 11 ELECTRIC ALUMINIUM STRIPS ARRANGEMENTS SUITABLE FOR CONNECTING INCOMING AND OUTGOING CABLES WITH COMPRESSION. TYPE ALUMINIUM LUGS SHOULD BE PROVIDED.
- 12 ELECTRIC ALUMINIUM STRIPS ARRANGEMENTS SUITABLE FOR CONNECTING INCOMING AND OUTGOING CABLE BY MEANS OF COMPRESSION TYPE ALUMINIUM LUGS AS SHOWN IN THE DRAWING SHOULD BE PROVIDED. PROPER SIZE 53 MT BOLT WITH S.S. WASHER SHOULD BE PROVIDED FOR EACH GROUP.
- 13 FLANGED TYPE STEEL CABLE GLAND 6 NOS FOR 6 WAY AND 6 NOS FOR 8 WAY OF SUITABLE SIZE SHOULD BE PROVIDED 4 MM THK M.S/SMC GLAND PLATE OF 160 MM WIDTH SHOULD HAVE LOUVERS WITH STAINLESS STEEL WIRE MESH FOR PROPER VENTILATION.
- 14 FLANGED TYPE STEEL CABLE GLAND 6 NOS FOR 6 WAY AND 6 NOS FOR 8 WAY OF SUITABLE SIZE SHOULD BE PROVIDED 4 MM THK M.S/SMC GLAND PLATE OF 160 MM WIDTH SHOULD HAVE LOUVERS WITH STAINLESS STEEL WIRE MESH FOR PROPER VENTILATION.
- 15 THE ILLUMINATION LAMP BY DOOR OPERATED ON/OFF SWITCH DUTY WREED AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR.
- 16 ENAMELLED NAME PLATE WITH 'WSE/CLL MINURA C/VS' ANY LT. 'PILLAR' AND SHOULD INDICATE THE ORDER NUMBER MARKED ON IT, SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE FRONT DOOR, AND ENAMELLED 'DANGER' BOARD SHOULD ON THE LEFT HAND SIDE FRONT AND BACK SIDE DOOR HIGLY FIED BY HEVETING ETC.
- 17 ALL THE LIFT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
- 18 FOR SCOTCHING BUS BAR SOLD COPPER LINK OF 600 AMPS SHOULD BE PROVIDED ON PORTCELIN FUSE BASE WITH CONTACTS OF 800 AMPS. THE LINK SHOULD BE PINCHED ON ONE END TO THE CONTACT AND ON THE OTHER END TO THE MAIN BUS BAR. THE MAIN BUS CHAINING AS PER DETAILS SHOWN AT 2.
- 19 ALL THE WORKING LAMP BE MADE FROM SMC MATERIAL CONFORMING TO IS 13410/1993.

LEGEND

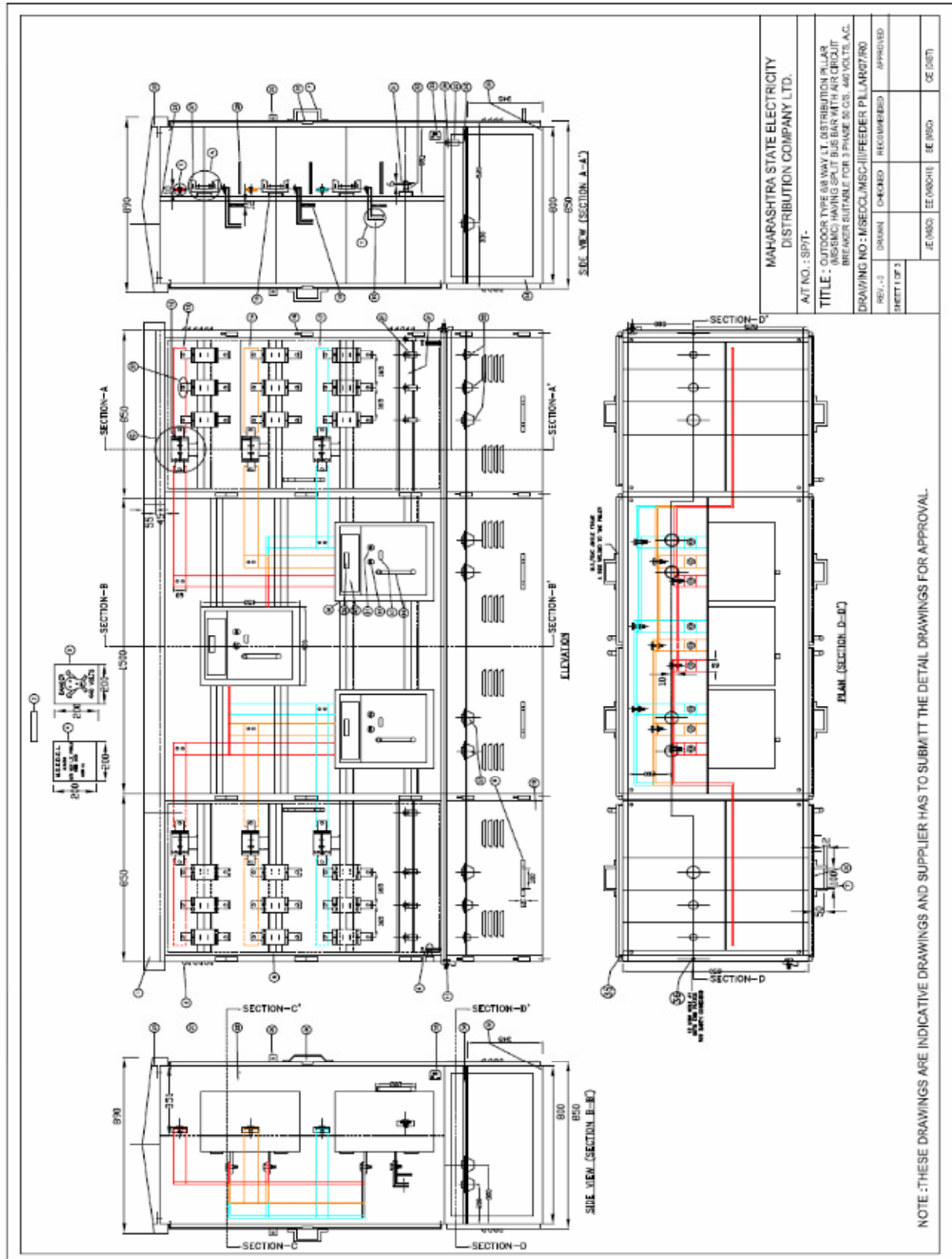
1	BLASTING ROOF TOP TO BE BOULTED IN SUCH MANNER THAT DOORS CANNOT BE REMOVED AND CAP BE WITHIN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION
2	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE
3	MAN PANEL NAME PLATE AT THE TOP OF LEFT HAND SIDE DOOR
4	UNPAINTED NAME PLATE WITH M.S./S.C., 10MM 6/8 W/1.7. PILLAR AND
5	CHASSIS NO. MARKED ON IT. IT SHOULD BE LOCATED ON THE RIGHT HAND SIDE DOOR. SIZE: 200 X 200 MM.
6	ENGRAVED DANGER BOARD ON FRONT & BACK LEFT HAND SIDE DOOR. DOOR SIZE 200 X 200 MM.
7	6/8MM CABLE SHALL BE PROVIDED WITH SMC DOORS ONLY.
8	DOOR HANDLE MADE FROM 12 MM ϕ M.S./S.MC ROUNDO WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.
9	ILLUMINATING LAMP POINT 250 V OPERATED BY DOOR PANELS THROUGH ONE HEAVY DUTY S.P. SWITCH.
10	HANDLE FOR BOTTOM COVER MAKE OUT OF 12 MM ϕ M.S./S.MC ROUNDO WITH 100 MM GAP
11	AND 50 MM CLEARANCE WELDED TO THE DOOR.
12	FOUR SIDE BOTTOM COVERS SHOULD BE PROVIDED OF 4 MM M.S./S.MC SHEET AND WITH BLACK PAINT.
13	THE HINGE AND BACK COVERS FLYED BY HEAVY DUTY BRASS HINGES - 3 NOS EACH COVER HAVING
14	COVERED WITH STAINLESS STEEL WIRE MESH INSIDE BOULDED. ARRANGEMENT PROVIDED FOR HANGING BOTH SIDE COVERS
15	TERMINAL WITH ALU LUG AT BOTH SIDES
16	630 AMPS, 600 VOLTS SOLID LINKS REMOVABLE TYPE. ELECTROLYTIC COPPER FOR INCOMING-3 NOS (CORRUGATED LINKS)
17	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY RED PAINT FOR " R " PHASE
18	60 X 20 X 3.15 MM THK. M.S./S.MC CHANNEL FOR MOUNTING FUSE BASE.
19	HEAVY DUTY THREE BRASS HINGES FOR EACH DOOR WITH NON DETACHABLE TYPE BRASS STAINLESS STEEL PIN & SLEEVES.
20	ELECTROLYTIC ALUMINIUM BUSBAR OF 60 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR " B " PHASE.
21	BARRETE STRIP FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM THK.
22	CONDUCTOR TERMINAL TO SUIT STAGGERED FORMATION OF CABLE CORDS.
23	SUIT FOR EARTH. ALUMINIUM COMPRESSION TYPE - 2 NOS.
24	SUITABLE LUGS ALUMINIUM COMPRESSION TYPE - 6 NOS
25	FLANGED TYPE BRASS CABLE CLAMPS SUITABLE FOR 3 1/2 C X 240 MM W/ CABLE-1 NO.
26	3 1/2 C X 180 MM W/ CABLE - 2 NOS. AND 3 1/2 C X 120 MM W/ CABLE - 2 NOS.
27	FLANGED TYPE BRASS CABLE CLAMP SUITABLE FOR 3 1/2 C X 300 MM OR 400 MM W/ CABLE 1 NO.
28	40 X 50 X 6 MM THK. M.S./S.MC ANGLE PLATE FOR MOUNTING VENTILATION.
29	10 MM ϕ STUD - 6 NOS. TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.
30	40 X 20 X 3.15 MM THK. M.S./S.MC ANGLE - 2 NOS. FOR MOUNTING FUSE BASE CHANNEL.
31	FUSE HOLDER
32	ANGLE FOR SUPPORTING ASBESTOS SHEET 6 MM THK. TO FORM TWO SEPARATE COMPARTMENT.
33	WELDED ANGLE 38 X 38 X 3 MM THK. C/LT WITH 12 MM ϕ HOLE
34	30MM TYPE LOCKING ALUMINIUM CENTRELY POSITIONED ON BOTH DOORS.
35	NEUTRAL ELECTROLYTIC ALUMINIUM BUSBAR SIZE 50 X 8 MM - 1 NO. WITH BLACK EPOXY PAINT.
36	ROBBLEMAN BASE SUPPORTS FOR NEUTRAL BUSBAR - 3 NOS
37	UPPERING BOARD WITH S.P. SWITCH-24. CUTOUT AND THREE PIN SOCKET-34
38	50 X 50 X 6 MM THK. M.S./S.MC ANGLE FOR MOUNTING 100 MM THK. M.S./S.MC CABLE CLAMP PLATES
39	10 MM ϕ STUD - 14 NOS. SUITABLE FOR 12.5 MM ϕ FOUNDATION BOLT.
40	12 MM ϕ HOLE FOR EARTH CONNECTION AT BOTH END FLATES.

NOTE :THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL.

MAHARASHTRA STATE ELECTRICITY DISTRIBUTION COMPANY LTD.				
A/T NO. : SPT-				
TITLE : SPECIFICATION OF OUTDOOR TYPE 68 WAY LT. DISTRIBUTION PILLAR (MS/SMC) SUITABLE FOR 3 PHASE 50 C/S 440 VOLTS, A.C.				
DRAWING NO : MS/EDCL/MS-C-II/FEEDER PILLAR/06/R1				
REV. - 1	DRAWN	CHECKED	RECOMMENDED	APPROVED
SHEET 3 OF 3				
	J.E (MS/C)	E.E (MS-C-II)	S.E (MS/C)	O.E (DIST)

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE



NOTE : THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMIT THE DETAIL DRAWINGS FOR APPROVAL.

SEAL & SIGNATURE OF THE TENDERER

TECHNICAL SPECIFICATION FOR L.T. FEEDER PILLARS WITH ACB & WITH SMC/MS ENCLOSURE

LEGENDS		6/8 WAY L.T. DISTRIBUTION PILLAR WITH ACB.	
1	SLANTING ROOF TOP TO BE BOLTED IN SUCH WAY THAT DOORS CANNOT BE REMOVED AND GAP BETWEEN BODY OF THE PILLAR AND ROOF SHALL BE 12 MM FOR VENTILATION	1	OUTDOOR TYPE 6/8 WAY L.T. DISTRIBUTION PILLAR WITH ACB 1000 AMPS SUITABLE FOR 3 PHASE, 50 C/S, 440 VOLTS A.C. SYSTEM.
2	LOUVERS WITH STAINLESS STEEL WIRE MESH ROOF	2	THE FEEDER PILLAR SHOULD BE FABRICATED OUT OF 4 MM STEEL/SMC SHEET WITH SLANTING ROOF TOP AND ADEQUATELY VENTILATED BY PROVIDING 3 MM GAP USING 3 MM WASHER WELDED TO BODY LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE.
3	ENAMELLED NAME PLATE WITH M.S.E.D.C.L. MINIMUM 6/8 WAY L.T. PILLAR WITH ACB AND ORDER NO. MARKED ON IT. IT SHOULD BE DISPLAYED ON THE RIGHT HAND SIDE DOOR . SIZE : 200 X 200 MM.	3	ARTICLE CARRYING OUT NECESSARY ANTI-CORROSION TREATMENT, THE MS FEEDER PILLAR SHOULD BE PAINTED BY OVEN BAKED (NOT BY AIR DRY PAINTING) WITH ROBE OFFICE RED COLOUR AND BOTTOM SHIRT WITH BLACK COLOUR.
4	ENAMELLED DANGER BOARD ON FRONT & BACK MIDDLE DOOR SIZE 200 X 200 MM.	4	FRONT AND BACK DOORS SHOULD BE PROVIDED WITH HEAVY DUTY 3 NOS BRASS/STEEL LOCKS. EACH DOOR SHOULD BE PROVIDED WITH HANDLE FOR OPENING THE DOOR. EACH DOOR SHOULD OPEN BY MINIMUM 135° FULLY OPENED. COORDINATE LOCKING ARRANGEMENT CENTRALLY OPERATED, THREE POSITION LOCKING ON BOTH THE DOORS. TWO KEYS FOR EACH LOCK SHOULD BE PROVIDED WITH EACH PILLAR. IN ADDITION, PROPER LATCHING OF ANGLE CLEAT SHOULD BE PROVIDED ON THE FRONT & BACK DOOR FOR PUTTING THE PADLOCK. THE OVER ALL ARRANGEMENT SHOULD BE VISIBLE FROM INSIDE AND ALSO VISIBLE FROM OUTSIDE.
5	MS/SMC CUBICLE SHALL BE PROVIDED WITH SMC DOORS ONLY.	5	INSIDE THE PILLAR TWO COMPARTMENTS SHOULD BE PROVIDED BY USING ABSORBENT SHEET SEPARATORS. NEAR PART WILL BE USED FOR CABLE CONNECTIONS. FRONT WILL BE USED FOR FUSE REPLACEMENT.
6	DOOR HANDLE MADE FROM 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.	6	ELECTROLYTIC ALUMINUM BUSBAR OF SIZE 80 X 10 TO MM-1 NO DAILY PAINTED WITH EPOXY PAINT RED, YELLOW, BLUE FOR R.T.B. PHASE SHOULD BE USED. FOR NEUTRAL 1 NO. ALUMINUM BUSBAR OF SIZE 50 X 6 MM BLACK EPOXY PAINT SHOULD BE USED.
7	ILLUMINATION LAMP POINT 250 V OPERATED BY DOOR PANELS THROUGH ONE HEAVY DUTY S.P. SWITCH.	7	1000 AMP PORCELAIN FUSE BASE WITH 50.0 LIMS. REMOVABLE TYPE OF ELECTROLYTIC COPPER SHOULD BE USED. COPPER CONTACTS SUITABLE FOR STANDARD I.L. FHS PHASES SHOULD BE USED.
8	HANDOUT FOR BOTTOM COVER MADE OUT OF 12 MM Ø M.S./SMC ROUND WITH 100 MM GAP AND 50 MM CLEARANCE WELDED TO THE DOOR.	8	ELECTROLYTIC ALUMINUM STRIPS ARRANGEMENTS SUITABLE FOR CONNECTING INSIDING AND OUTSIDING CABLE BY MEANS OF COMPRESSION TYPE ALUMINUM LUGS AS SHOWN IN THE DRAWING SHOULD BE PROVIDED. PROPER SIZE 5.5 NOT BOLT WITH 5.5 WASHER SHOULD BE PROVIDED FOR EACH CIRCUIT.
9	FOUR SIDE BOTTOM COVERS SHOULD BE PROVIDED OF 4 MM M.S./SMC SHEET AND WITH BLACK PAINT.	9	4 MM THICK M.S./SMC GLAND PLATES OF SAME WIDTH-4 NOS WITH PLANKED TYPE BRASS CABLE GLANDS OF SUITABLE SIZE SHOULD BE PROVIDED THESE M.S./SMC GLAND PLATES SHOULD HAVE THE LOUVERS WITH STAINLESS STEEL WIRE MESH ATTACHED TO THEM TO PROVIDE PROPER VENTILATION.
10	LOUVERS WITH STAINLESS STEEL WIRE MESH INSIDE BUILT UP INSIDE ARRANGEMENT PROVIDED FOR FINS BOTH SIDE COVERS	10	THE ILLUMINATION LAMP BY DOOR OPERATED ON/OFF SWITCH DAILY WIRE AND SWITCH BOARD ARRANGEMENT SHOULD BE MADE INSIDE THE PILLAR.
11	EARTHING TERMINAL WITH ALU LUG AT BOTH SIDES	11	ENAMELLED NAME PLATE WITH "M.S.E.D.C.L. MINIMUM 6/8 WAY L.T. -PILLAR WITH ACB" AND THE ORDER NUMBER MARKED ON IT, SHOULD BE DISPLAYED ON THE MIDDLE SIDE OF THE FRONT DOOR. ENAMELLED DANGER BOARD SHOULD BE DISPLAYED ON THE MIDDLE SIDE OF THE FRONT AND BACK DOOR HOBBLY FIXED BY REVENING ETC.
12	600 AMPS, 600 VOLTS SOLID LIMS REMOVABLE TYPE ELECTROLYTIC COPPER, FOR INCOMING-3 NOS (CORRUGATED LIMS)	12	ALL THE NUT-BOLTS IN ELECTRICAL CIRCUITS SHOULD BE OF NON MAGNETIC STAINLESS STEEL ONLY.
13	ELECTROLYTIC ALUMINUM BUSBAR OF 80 X 10 MM THK. 1 NO. DULY PAINTED WITH EPOXY RED PAINT FOR " R " PHASE.	13	AIR CIRCUIT BREAKER SHALL BE 3 PHASE, 1000 AMPS, 440 V. 50 Hz WITH METERING DISPLAY ARRANGEMENT FOR "OVERHEATING" BUS BAR SOLID COPPER LINK OF 800 AMPS SHOULD BE PROVIDED ON PROBLEM IN FUSE BASE OF 800 AMPS. THE LINK SHOULD HINGED ON ONE END TO THE CONTACT AND SHOULD HAVE INSULATED HANDLE ON THE OTHER END. THE FUSE BASE CHANNEL OF 80X20X15MM THK AND 100MM LONG TO BE HELDED TO THE MAIN BASE CHANNEL AS PER DETAILS SHOWN AT A.
14	ELECTROLYTIC ALUMINUM BUSBAR OF 40 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY YELLOW PAINT FOR " Y " PHASE.	14	DOORS SHALL BE MADE FROM SMC MATERIALS CONFORMING TO IS 13410/1992.
15	80 X 20 X 3.15 MM THK. M.S./SMC CHANNEL FOR MOUNTING FUSE BASE		
16	HEAVY DUTY THREE BRASS THICK FOR EACH DOOR WITH NON DETACHABLE TYPE BRASS STAINLESS STEEL PIN & SLEEVES.		
17	ELECTROLYTIC ALUMINUM BUSBAR OF 80 X 10 MM THK. 1 NO DULY PAINTED WITH EPOXY BLUE PAINT FOR " B " PHASE		
18	BRASS LUG FOR SUPPORTING CONDUCTOR TERMINALS. 12 MM THK.		
19	CONDUCTOR TERMINAL TO SUIT STAGGERED FORMATION OF CABLE CORDS.		
20	LUG FOR EARTH. ALUMINUM COMPRESSION TYPE - 2 NOS.		
21	SUITABLE LIMS ALUMINUM COMPRESSION TYPE - 6 NOS		
22	PLANKED TYPE BRASS CABLE GLANDS SUITABLE FOR 3 1/2 C X 240 MM Ø CABLE-2 NOS, 5 1/2 C X 100 MM Ø CABLE - 2 NOS AND 3 1/2 C X 120 MM Ø CABLE - 2 NOS.		
23	PLANKED TYPE BRASS CABLE GLAND SUITABLE FOR 3 1/2 C X 300 MM Ø OR 400 MM Ø CABLE 2 NOS.		
24	50 X 50 X 6 MM THK. M. S./SMC ANGLE FRAME FOR PNEUMATIC VENTILATION.		
25	10 MM Ø STUD -6 NOS. TO BE WELDED TO ROOF FOR ADEQUATE VENTILATION.		
26	40 X 20 X 3.15 MM THICK M.S./SMC ANGLE -2 NOS. FOR MOUNTING FUSE BASE CHANNEL.		
27	FUSE HOLDER		
28	ANGLE FOR SUPPORTING ABSORBENT SHEET 6 MM THK. TO FORM TWO SEPARATE COMPARTMENT.		
29	WELDED ANGLE 38 X 38 X 3 MM THK CLEAT WITH 12 MM Ø HOLE.		
30	DOOR TYPE LOCKING ARRANGEMENT CENTRALLY OPERATED. THREE POSITION ON BOTH DOORS.		
31	NEUTRAL ELECTROLYTIC ALUMINUM BUSBAR SIZE 50 X 6 MM- 1 NO. WITH BLACK EPOXY PAINT.		
32	POSSIBLE BEST SUPPORT FOR NEUTRAL BUSBAR- 3 NOS.		
33	LOCKING BOARD WITH S.P. SWITCH-AL CUTOUT AND THREE PIN SOCKET-5A		
34	50 X 150 X 8 MM THK M.S./SMC ANGLE FOR MOUNTING 1 MM THK. M.S./SMC CABLE GLAND PLATES		
35	12 NOS. HOLES 14 MM Ø SUITABLE FOR 12 MM Ø FOUNDATION BOLTS.		
36	13 MM Ø HOLE FOR EARTH CONNECTION AT BOTH END PLATES.		
37	ALUMINUM BUSBAR ARE FITTED 5.5 HEX. BOLTS LOCKED BY RINGING BRACKETS ON BUSBAR		
38	AIR CIRCUIT BREAKER 1000 AMP. (AS PER REQUIREMENTS)		
39	METERING DISPLAY		
40	NAME PLATE OF AIR CIRCUIT BREAKER		
41	PUSH BUTTON "ON"		
42	PUSH BUTTON "OFF"		
43	ON/OFF INDICATOR		
44	CORROSION HANDLE		

NOTE :THESE DRAWINGS ARE INDICATIVE DRAWINGS AND SUPPLIER HAS TO SUBMITT THE DETAIL DRAWINGS FOR APPROVAL.

MAHARASHTRA STATE ELECTRICITY DISTRIBUTION COMPANY LTD.	
AT NO. : SP/T-	
TITLE : OUTDOOR TYPE 6/8 WAY L.T. DISTRIBUTION PILLAR (MS/SMC) HAVING SPLIT BUS BAR WITH AIR CIRCUIT BREAKER SUITABLE FOR 3 PHASE 50 C/S, 440 VOLTS, A.C.	
DRAWING NO : MSEDCL/MS-III/ FEEDER PILLAR/07/R0	
REV. -0	CHECKED
DRAWN	RECOMMENDED
SHEET 3 OF 3	APPROVED
JE (MSO)	EE (MSO-II)
SE (MSO)	CE (DIRT)

SEAL & SIGNATURE OF THE TENDERER